

TRANSPORT BOX

**BT/4, BT/5, BT/5 TIPPING
BT/6 AND SB/6
INCLUDING
Z-SB/12
TIPPING ATTACHMENT**

Edition No - 7857-02-06

IMPORTANT VERIFICATION OF WARRANTY REGISTRATION



DEALER WARRANTY INFORMATION & REGISTRATION VERIFICATION

It is imperative that the selling dealer registers this machine with Twose of Tiverton Limited before delivery to the end user – failure to do so may affect the validity of the machine warranty.

To register machines go to the Twose web site at www.twose.com, log onto 'Dealer Inside' and select the 'Machine Registration button' which can be found in the Service Section of the site. Confirm to the customer that the machine has been registered in the section below.

Should you experience any problems registering a machine in this manner please contact the Twose Office on 01884 253691.

Registration Verification

Dealer Name:
Dealer Address:
Customer Name:
Date of Warranty Registration:/...../..... Dealer Signature:

NOTE TO CUSTOMER / OWNER

Please ensure that the above section above has been completed and signed by the selling dealer to verify that your machine has been registered with Twose of Tiverton Limited.

IMPORTANT: During the initial 'bedding in' period of a new machine it is the customer's responsibility to regularly inspect all nuts, bolts and hose connections for tightness and re-tighten if required. New hydraulic connections occasionally weep small amounts of oil as the seals and joints settle in – where this occurs it can be cured by re-tightening the connection – *refer to torque settings chart below*. The tasks stated above should be performed on an hourly basis during the first day of work and at least daily thereafter as part of the machines general maintenance procedure.

TORQUE SETTINGS FOR HYDRAULIC FITTINGS

HYDRAULIC HOSE ENDS		
BSP	Setting	Metric
1/4"	18 Nm	19 mm
3/8"	31 Nm	22 mm
1/2"	49 Nm	27 mm
5/8"	60 Nm	30 mm
3/4"	80 Nm	32 mm
1"	125 Nm	41 mm
1.1/4"	190 Nm	50 mm
1.1/2"	250 Nm	55 mm
2"	420 Nm	70 mm

PORT ADAPTORS WITH BONDED SEALS		
BSP	Setting	Metric
1/4"	34 Nm	19 mm
3/8"	47 Nm	22 mm
1/2"	102 Nm	27 mm
5/8"	122 Nm	30 mm
3/4"	149 Nm	32 mm
1"	203 Nm	41 mm
1.1/4"	305 Nm	50 mm
1.1/2"	305 Nm	55 mm
2"	400 Nm	70 mm

WARRANTY POLICY

WARRANTY REGISTRATION

All machines must be registered, by the selling dealer with Twose of Tiverton Ltd, before delivery to the end user. On receipt of the goods it is the buyer's responsibility to check that the Verification of Warranty Registration in the Operator's Manual has been completed by the selling dealer.

1. LIMITED WARRANTIES

- 1.01. *All machines supplied by Twose of Tiverton Ltd are warranted to be free from defects in material and workmanship from the date of sale to the original purchaser for a period of 12 months, unless a different period is specified.*
- 1.02. *All spare parts supplied by Twose of Tiverton Ltd and purchased by the end user are warranted to be free from defects in material and workmanship from the date of sale to the original purchaser for a period of 6 months. All parts warranty claims must be supported by a copy of the failed part invoice to the end user. We cannot consider claims for which sales invoices are not available.*
- 1.03. *The warranty offered by Twose of Tiverton Ltd is limited to the making good by repair or replacement for the purchaser any part or parts found, upon examination at its factory, to be defective under normal use and service due to defects in material or workmanship. Returned parts must be complete and unexamined. Pack the component(s) carefully so that any transit damage is avoided. All ports on hydraulic items should be drained of oil and securely plugged to prevent seepage and foreign body ingress. Certain other components, electrical items for example, may require particular care when packing to avoid damage in transit.*
- 1.04. *This warranty does not extend to any product from which Twose of Tiverton Ltd's serial number plate has been removed or altered.*
- 1.05. *This warranty does not apply to any part of the goods, which has been subjected to improper or abnormal use, negligence, alteration, modification, fitment of non-genuine parts, accident damage, or damage resulting from contact with overhead power lines, damage caused by foreign objects (e.g. stones, iron, material other than vegetation), failure due to lack of maintenance, use of incorrect oil or lubricants, contamination of the oil, or which has served its normal life. This warranty does not apply to any expendable items such as blades, belts, clutch linings, filter elements, flails, flap kits, skids, soil engaging parts, shields, guards, wear pads, pneumatic tyres or tracks.*
- 1.06. *Temporary repairs and consequential loss - i.e. oil, downtime and associated parts are specifically excluded from the warranty.*
- 1.07. *Warranty on hoses is limited to 12 months and does not include hoses which have suffered external damage. Only complete hoses may be returned under warranty, any which have been cut or repaired will be rejected.*
- 1.08. *Machines must be repaired immediately a problem arises. Continued use of the machine after a problem has occurred can result in further component failures, for which Twose of Tiverton Ltd cannot be held liable, and may have safety implications.*
- 1.09. *If in exceptional circumstances a non Twose of Tiverton Ltd part is used to effect a repair, warranty reimbursement will be at no more than Twose of Tiverton Ltd's standard dealer cost for the genuine part.*
- 1.10. *Except as provided herein, no employee, agent, dealer or other person is authorised to give any warranties of any nature on behalf of Twose of Tiverton Ltd.*
- 1.11. *For machine warranty periods in excess of 12 months the following additional exclusions shall apply:*
 - 1.11.1. *Hoses, exposed pipes and hydraulic tank breathers.*
 - 1.11.2. *Filters.*
 - 1.11.3. *Rubber mountings.*
 - 1.11.4. *External electric wiring.*
 - 1.11.5. *Bearings and seals.*

- 1.12. *All service work, particularly filter changes, must be carried out in accordance with the manufacturer's service schedule. Failure to comply will invalidate the warranty. In the event of a claim, proof of the service work being carried out may be required.*
- 1.13. *Repeat or additional repairs resulting from incorrect diagnosis or poor quality previous repair work are excluded from warranty.*

NB Warranty cover will be invalid if any non-genuine parts have been fitted or used. Use of non-genuine parts may seriously affect the machine's performance and safety. Twose of Tiverton Ltd cannot be held responsible for any failures or safety implications that arise due to the use of non-genuine parts.

2. REMEDIES AND PROCEDURES

- 2.01. *The warranty is not effective unless the Selling Dealer registers the machine, via the Twose of Tiverton Ltd web site and confirms the registration to the purchaser by completing the confirmation form in the operator's manual.*
- 2.02. *Any fault must be reported to an authorised Twose of Tiverton Ltd dealer as soon as it occurs. Continued use of a machine, after a fault has occurred, can result in further component failure for which Twose of Tiverton Ltd cannot be held liable.*
- 2.03. *Repairs should be undertaken within two days of the failure. Claims submitted for repairs undertaken more than 2 weeks after a failure has occurred, or 2 days after the parts were supplied will be rejected, unless the delay has been authorised by Twose of Tiverton Ltd. Please note that failure by the customer to release the machine for repair will not be accepted as a reason for delay in repair or submitting warranty claims.*
- 2.04. *All claims must be submitted, by an authorised Twose of Tiverton Ltd Service Dealer, within 30 days of the date of repair.*
- 2.05. *Following examination of the claim and parts, Twose of Tiverton Ltd will pay, at their discretion, for any valid claim the invoiced cost of any parts supplied by Twose of Tiverton Ltd and appropriate labour and mileage allowances if applicable.*
- 2.06. *The submission of a claim is not a guarantee of payment.*
- 2.07. *Any decision reached by Twose of Tiverton Ltd is final.*

3. LIMITATION OF LIABILITY

- 3.01. *Twose of Tiverton Ltd disclaims any express (except as set forth herein) and implied warranties with respect to the goods including, but not limited to, merchantability and fitness for a particular purpose.*
- 3.02. *Twose of Tiverton Ltd makes no warranty as to the design, capability, capacity or suitability for use of the goods.*
- 3.03. *Except as provided herein, Twose of Tiverton Ltd shall have no liability or responsibility to the purchaser or any other person or entity with respect to any liability, loss, or damage caused or alleged to be caused directly or indirectly by the goods including, but not limited to, any indirect, special, consequential, or incidental damages resulting from the use or operation of the goods or any breach of this warranty. Notwithstanding the above limitations and warranties, the manufacturer's liability hereunder for damages incurred by the purchaser or others shall not exceed the price of the goods.*
- 3.04. *No action arising out of any claimed breach of this warranty or transactions under this warranty may be brought more than one (1) year after the cause of the action has occurred.*

4. MISCELLANEOUS

- 4.01. *Twose of Tiverton Ltd may waive compliance with any of the terms of this limited warranty, but no waiver of any terms shall be deemed to be a waiver of any other term.*
- 4.02. *If any provision of this limited warranty shall violate any applicable law and is held to be unenforceable, then the invalidity of such provision shall not invalidate any other provisions herein.*
- 4.03. *Applicable law may provide rights and benefits to the purchaser in addition to those provided herein.*

**THIS MANUAL IS TO BE HANDED TO THE CUSTOMER BEFORE
THE MACHINE IS TO BE USED FOR THE FIRST TIME**



**TWOSE OF TIVERTON LIMITED
6 CHINON COURT
LOWER MOOR WAY
TIVERTON BUSINESS PARK
TIVERTON
DEVON
EX16 6SS**

**TEL: (01884) 253691
FAX: (01884) 255189**

All dimensions and capacities mentioned in this book are approximate. In pursuance of the Companies policy of constant development, the right is reserved to depart, without notice, from any detail illustrated or specified in this book, without incurring the obligation to provide such modifications on machines previously delivered.

No responsibility will be accepted by Twose of Tiverton Limited for any injury, damage or loss arising from the improper use or lack of maintenance of any machinery supplied by them or from any failure of the user to comply with all instructions published by Tractor or Loader manufacturers, particularly with regard to maximum load capacities, tyre pressures and stability, or with instructions and regulations pertaining to Tractor Cabs.



DECLARATION OF CONFORMITY

Conforming to EU Machinery Directive 2006/42/EC

We,

TWOSE of TIVERTON LIMITED,
6 Chinon Court, Lower Moor Way,
Tiverton Business Park, Tiverton, Devon, EX16 6SS, UK

Hereby declare that:

The Product; *Tractor Linkage Mounted Transport Box*

Product Code; *TSIM*

Serial No. & Date Type

Manufactured in; *United Kingdom*

Complies with the required provisions of the Machinery Directive 2006/42/EC
The machinery directive is supported by the following harmonized standards;

- BS EN ISO 12100 (2010) Safety of machinery – General principles for design – Risk assessment and risk reduction.
- BS EN 349 (1993) + A1 (2008) Safety of machinery - Minimum distances to avoid the entrapment with human body parts.
- BS EN 953 (1997) + A1 (2009) Safety of machinery - Guards general requirements for the design and construction of fixed and movable guards.
- BS EN 4413 (2010) Hydraulic fluid power. Safety requirements for systems and their components.

Signed  *Responsible Person*
CHRISTIAN DAVIES on behalf of TWOSE OF TIVERTON LIMITED

Status: *General Manager*

Date: *September 2015*

INDEX

FLY SHEET	1
HEADER SHEET	2
INDEX	3
SPECIFICATION	4
GENERAL INFORMATION	5
SAFETY NOTES AND WARNINGS	6
ABOUT THIS MACHINE	7
HEALTH AND SAFETY	8
HEALTH AND SAFETY CONTINUED	9
HEALTH AND SAFETY CONTINUED	10
NOTES	11
GENERAL INSTRUCTIONS	12
GENERAL INSTRUCTIONS CONTINUED	13
INTRODUCTION	14
ATTACHING TRANSPORT BOX	15
ROUTINE MAINTENANCE	16
HANDLING AND TRANSPORTATION	17
PARTS LIST - WARRANTY AND SPARE PARTS	18
TRANSPORT BOXES 4' AND 5' STANDARD	19
TRANSPORT BOXES 4' AND 5' STANDARD - DRAWING	20
TRANSPORT BOXES 6' AND TIPPING	21
TRANSPORT BOXES 6' AND TIPPING - DRAWING	22

SPECIFICATIONS

	BT/4	BT/5	BT/5 TIPPING	BT/6	SB/6
Overall Height	65 cm (26 in)	65 cm (26 in)	65 cm (26 in)	78 cm (31 in)	157 cm (62 in)
Floor Width	112 cm (48 in)	152 cm (60 in)	152 cm (60 in)	183 cm (72 in)	183 cm (72in)
Floor Depth	73 cm (29 in)	76 cm (30 in)	76 cm (30 in)	79 cm (32 in)	79 cm (32 in)
Weight	101 Kgs (222 lbs)	125 Kgs (275 lbs)	129 Kgs (283 lbs)	207 Kgs (456 lbs)	209 Kgs (460 lbs)

NOTE: All weights, dimensions and details are approximate and are for guidance only.

GENERAL INFORMATION

NOTE:- The provision of this information is a requirement of the Health & Safety at Work Act 1974.

NOTE:- This handbook has been designed to help the operator and service/mechanic to use and understand the machine fully, safely and efficiently, bearing in mind the Health & Safety requirements and the new CE requirements which come into force from January 1st 1995.

NOTE:- The handbook/manual will be supplied in a waterproof plastic outer cover to prevent damage from rain, condensation etc. The cover of the handbook will include its own part number, which includes information as to machine type and issue date of manual in question.

DANGER

NOTE:- It is very important that the handbook/manual has been read thoroughly - throughout, and is completely understood before attempting to attach or use machine in any way.

CAUTION: When ordering spares, please state clearly:-

- (a) Machine type and model No.
- (b) Part No. of component.
- (c) Description of component.
- (d) Quantity required.
- (e) Full address to which spares are to be sent.
- (f) Method of delivery required.

CAUTION:- Always insist on genuine and correct spare parts.

NOTE:- Further copies of this handbook/manual can be obtained from:-

TWOSE OF TIVERTON LIMITED
6 CHINON COURT
LOWER MOOR WAY
TIVERTON BUSINESS PARK
TIVERTON
DEVON
EX16 6SS

TEL: 01884 253691
FAX: 01884 255189

SAFETY NOTES AND WARNINGS

Throughout the handbook the following sub headings are used to draw attention to various points of importance.



DANGER
WARNING

This is to draw attention to very important instructions which MUST be followed precisely to avoid injury or death.

CAUTION

This is used to draw attention to instructions which MUST be followed to avoid damage to operator, machine, process or the environment.

NOTE:-

This is used to highlight points used for supplementary information.

ABOUT THIS MACHINE

This Transport Box has been manufactured with the intention of connecting it to an agricultural vehicle by means of the “three-point-linkage” couple-up system. A quick hitch ‘A’ frame attachment is also available for the larger transport boxes.

The purpose for its production and its sole intention is to carry various agricultural materials and livestock as mentioned in the introduction of this book.

AT NO TIME must this machine be used for anything other than, or to do any job other than that for which it has been designed.

HEALTH AND SAFETY



DANGER
WARNING

Never attempt to assemble, couple up, or operate machinery until you understand fully the functions, controls and safety precautions required, as shown in the operators manual.



DANGER
WARNING

Always follow tractor safety operations and instructions VERY carefully.

NEVER TAKE RISKS

CAUTION.

Be aware of warning stickers and instruction stickers on machine as care must be taken and instructions obeyed.

CAUTION

Contact your dealer should you need advice, assistance, or if you do not understand the manual or machine. "NEVER ASSUME" - if not sure - ASK.

CAUTION

Machine MUST NOT be altered or modified in any way - without permission - No liability will be accepted in respect of a machine that has been modified without manufacturers permission.



DANGER
WARNING

Never drive machinery at speeds that could cause danger to other persons or properties, or in a manner that may cause accidents.



DANGER
WARNING

Never attempt to Service/adjust or work on any machinery in an unsupported state.

For Example:- Any three point linkage mounted machinery
Front Loaders
Digger Booms
Hedgetrimmer booms etc. etc.

Always ensure that machinery is safely supported and propped in position.

CAUTION

Always "SWITCH-OFF" tractor engine before attempting to carry out adjustment or service repairs and inspections, on machinery.



DANGER
WARNING

Always be aware of your surroundings - and operate machinery accordingly. Beware of confined-tight areas, low height restrictions, buildings and overhangs etc. Also drive and operate bearing in mind weather conditions such as sun, rain, ice, snow, wind etc. [Make allowances in all situations].

CAUTION

Never carry "passengers" on machinery or on tractor.
Ensure bystanders/onlookers are kept well away from operational area of apparatus.

CAUTION

'PARKING UP' MACHINE

When machine is being removed from tractor linkage and being 'parked up' it is essential that a good firm base and level site be found.

Always check and prop machine to ensure a good firm position to leave parked. Ensure that stand legs of machine are correctly locked into position.

CAUTION

Never allow children to play on, or around, parked machinery.

CAUTION

Never wear loose fitting or ragged clothing which could get caught in machinery or controls.

CAUTION

Ensure visibility is clear through cab-screens at all times.



DANGER
WARNING

Never use the transport box as a form of jack to lift anything that it is not supposed to.



DANGER
WARNING

Do not transport materials other than those listed in the introduction.

CAUTION

If scraping blade is fitted, then it should not be used on particularly heavy or rigid materials.

NOTES

AMENDMENT

DATE

DETAILS

GENERAL INSTRUCTIONS



DANGER
WARNING

1. Before attaching any machine to a tractor or loader make sure that implement is still standing firmly on good solid - level site as it will be, providing unit was previously parked correctly.
-Check that any wheels are 'chocked' correctly and that supports/props are in position where necessary to prevent booms etc. dropping.
2. Before and during the manoeuvring of the tractor or vehicle in order to attach machinery/implements, - make sure that No other persons are in the vicinity. Keep other persons well clear and make known your intentions, all the while keeping a sharp lookout whilst reversing and aligning machines for coupling up.
3. Always secure tractor into selected position by ensuring that brakes are applied correctly in order to prevent vehicle moving off on its own to cause injury and damage.
4. Make sure that the lift arms and top link ball ends of the tractor are properly fitted to the machine/implement by using correct adaptor sleeves where necessary, and that retaining pins of the correct type are used on all three point linkage points. Secure pins with relevant pin and ring assembly.
5. If the machine is of the drawbar type - check that the hitch on the tractor is in good condition and that the hitch pin used is of the correct size and type, and is properly secured when fitted.
6. Should it become necessary to make any adjustments or service on machine while raised on the tractor linkage, or raised on a front end loader - trestles or suitable supports MUST be positioned to support machine to prevent accidental dropping of lift arms, loader arms or mechanical failure.
[MACHINE MUST ALWAYS BE PROPPED AND CHOCKED]
7. Never attempt to work on, adjust or service repair machinery of any kind whilst it is still running or working. Always stop the machine and **STOP THE TRACTOR ENGINE** - before any service/repairs begin.
(SWITCH OFF TRACTOR ENGINE BEFORE LEAVING TRACTOR SEAT)

8. In transit always use transport stays or locking devices where provided.
If, as in the case of some longer machines, the unit is transported lengthways - make sure that the front of the tractor is suitably ballasted to maintain stability.
A method of achieving this would be to add suitable weights to a correctly specified and fitted front weight frame.

9. Always use machines in a sensible and reasonable manner and do not attempt to use them in work for which they are not intended. Avoid overloading and abusing them as this can cause damage to machine and tractor and can be very dangerous.

10. When unhitching/detaching a machine from a tractor three point linkage or from a front end loader ensure that any stands or legs are securely positioned and that the machine is parked where it will not be a safety hazard or cause annoyance to others.
Make sure that chosen 'parking site' is a firm and level site.

11. Carry out regular periodic maintenance. - Always with safety in mind.

12. Ensure regular maintenance procedures are maintained for the lifetime of the machine.

13. **HEALTH AND SAFETY RULES AND REGULATIONS MUST BE ADHERED TO IN ALL AGRICULTURAL RESPECTS.**

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INTRODUCTION

Transport boxes should only be used to carry items which it was designed for. The following types of materials are such items:-

- Livestock - sheep, pigs and calves.
- Bales of hay or straw.
- Stock feed - loose or bagged.
- Light loads of earth, stone or rubble.
- Logs.
- Fencing posts.
- Tools.

NOTE: Unstable loads should be secured with suitable ropes or strapping.

ATTACHING TRANSPORT BOX

NOTE: If a quick hitch attachment is fitted, then please refer to the quick hitch instruction book.

- (i) Attach the transport box to the lift arms of the tractor and fit an adjustable top link.

The top link should be adjusted so that the bottom of the transport box is flat on a level piece of ground when in the lowered position.

- (ii) The linkage check should be adjusted, or stabiliser fitted to keep sideways movement of the transport box to a minimum.

- (iii) The transport box is now ready for use, but before starting work please read the entire instruction book and carry out the maintenance checks.

ROUTINE MAINTENANCE

ALL MODELS

DAILY



DANGER
WARNING

Check all pins and bolts for wear and tightness -
replace if necessary.



DANGER
WARNING

Check security of floor.



DANGER
WARNING

Check security of tailboard retaining pins if
fitted.



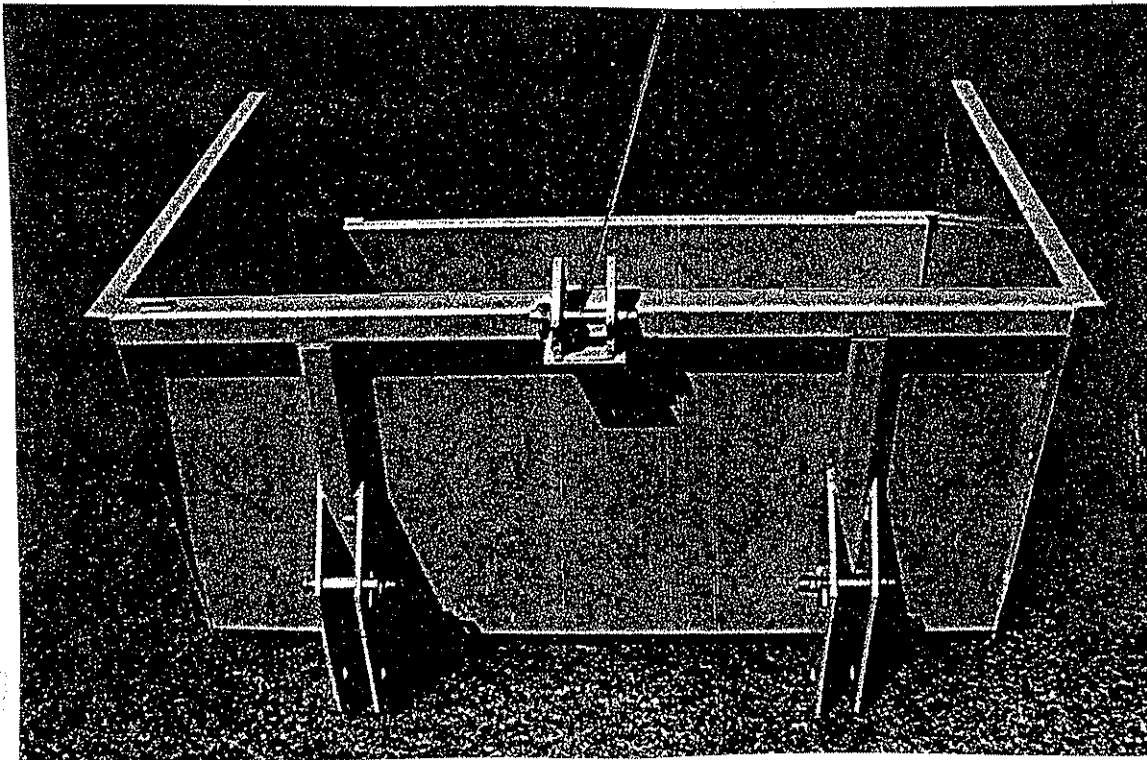
DANGER
WARNING

Check trip catch safety lock pin for wear -
replace if necessary.

HANDLING AND TRANSPORTATION OF MACHINERY

The picture highlighted below indicates safe lifting points for the machinery.

Lift Point (Top Link)



The unladen weight of this machinery is given in the specification sheet of this book.

A form of lifting gear is required in order to move or handle this machinery safely. The lifting gear can be attached using a chain, rope or strap of sufficient strength, to the positions shown above.

Once the machinery has been moved, ensure that it comes to rest in a safe position. Supports or stay bars may be necessary to ensure stability of the machinery. Make sure the supports/stay bars are used whenever the machinery is transported.

PARTS LIST

Always order Two genuine spares for your machine. They are correctly designed to give the best operational results.

When ordering spare parts, please specify:-

Type and Serial Number of machine

Part number, description and quantity of spares required.

Always make sure that you have ordered a sufficient quantity to complete the job.

Always make sure that you have ordered the correct parts. In some instances (eg Hydraulic Rams) parts or assemblies are, in the course of time, modified due to introduction of new materials, or improved design.

Always state by what means you wish the goods to be sent. In the absence of specific instructions consignments will be sent by post or railways goods service, if it is not possible to deliver by our own transport.

Always State the number of our Invoice or Sales Slip, and the reason for return should it become necessary to return any items for exchange or credit.

Remember that we operate a Service Department for Hydraulic Equipment which means that we can normally supply, by return, complete serviced and tested replacements.

WARRANTY AND SPARE PARTS

all enquiries regarding these machines and orders for spare parts must be addressed to:-

TWOSE OF TIVERTON LIMITED

6 Chinon Court

Lower Moor Way

Tiverton Business Park

Tiverton

DEVON

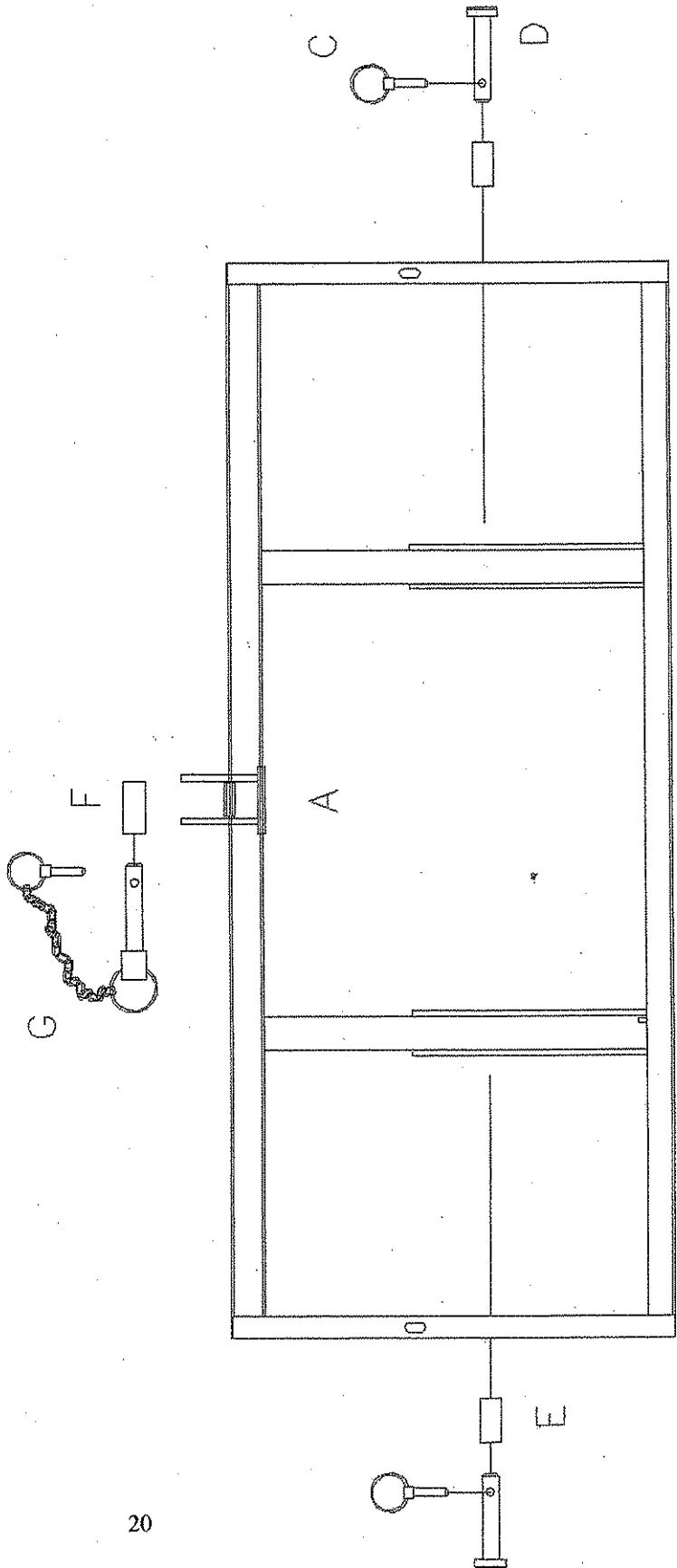
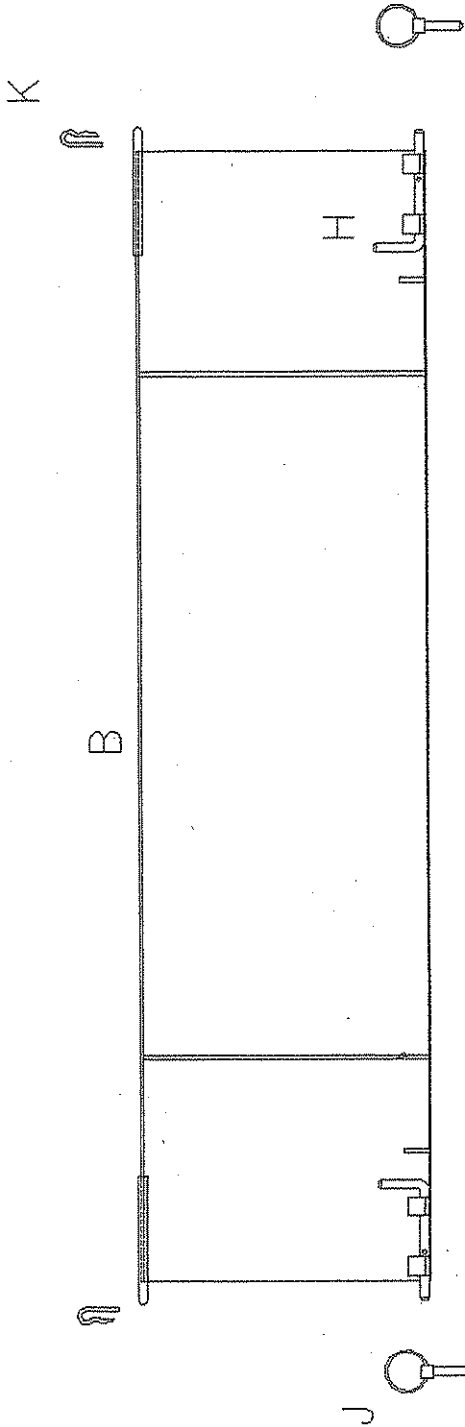
EX16 6SS

TELEPHONE (01884) 253691

FAX (01884) 255189

TRANSPORT BOXES 4' AND 5' STANDARD

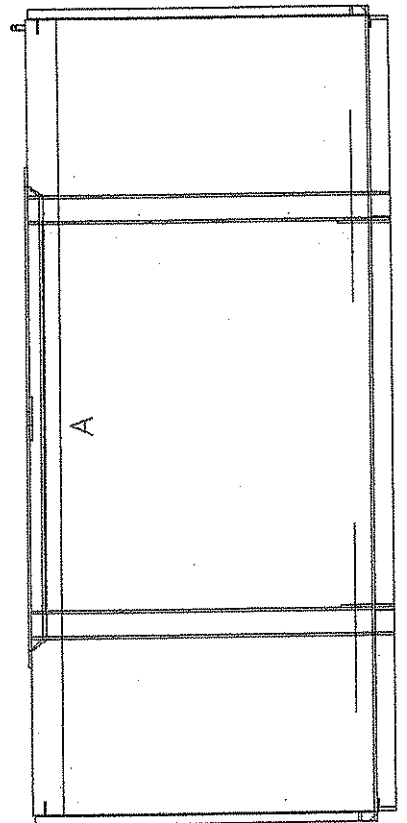
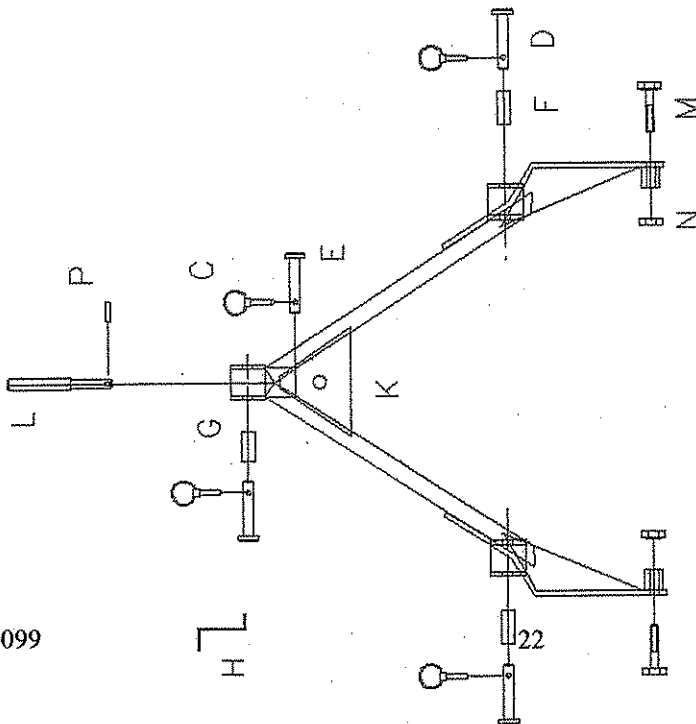
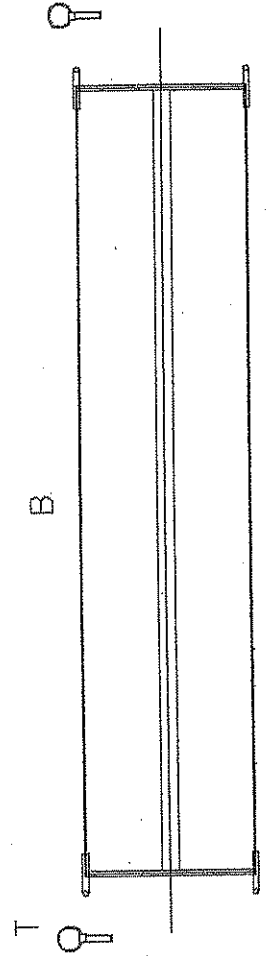
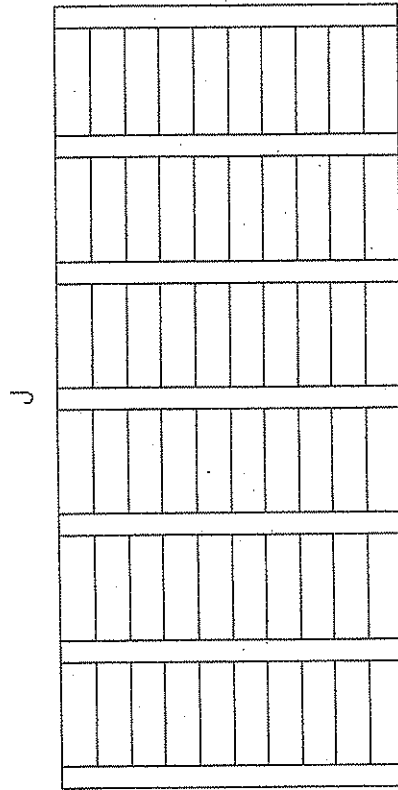
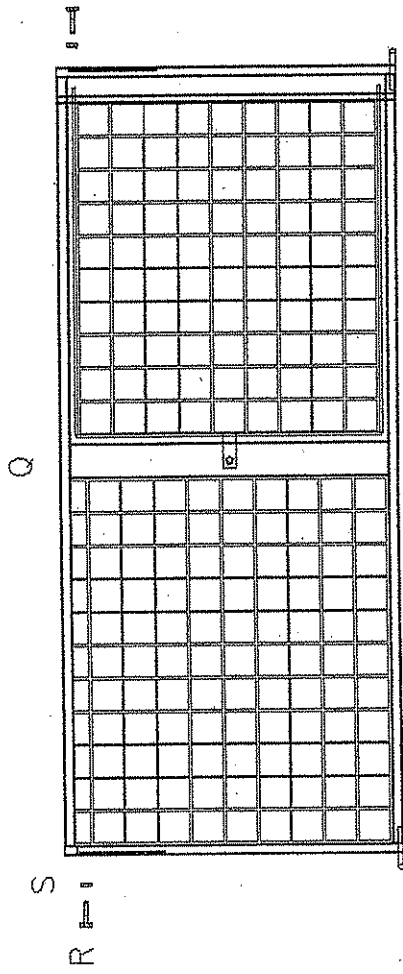
<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
A	111.037	Main Frame 4' TB	1
	111.033	Main Frame 5' TB	1
B	111.031	Tailboard 4' TB	1
	111.034	Tailboard 5' TB	1
C	0832	Pin Linch	4
D	0853	Pin Linkage (Bare)	2
E	120014	Sleeve Lower Link Cat 1-2	2
F	190050	Sleeve Top Link Cat 1-2	1
G	2585	Pin Linkage c/w chain linch pin and ring	1
H	147.023A	Pin Tailboard	2
J	1498	Pin Linch c/w ring	2
K	6573	R Clip	2



TRANSPORT BOXES 6' AND TIPPING

<u>ITEM</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY</u>
A	147.070	Box 6' Main Frame	1
B	147.072	Tailboard Assy 6'	1
C	0832	Pin Linch	4
D	0853	Pin Linkage	2
E	1657	Pin Linkage (Bare)	2
F	120014	Sleeve Lower Link Cat 1-2	2
G	190050	Sleeve Top Link Cat 1-2	1
H	147.073	Plate for Catch	1
J	1470081	Floor Wooden New Type	1
K	147.080	A Frame Assy	1
L	175.021	Plunger (Locking)	1
M	3060	Bolt	2
N	3732	Stiffnut	2
P	6352	Spring Pin	1
Q	147.074	Livestock Frame 6'	1
R	2698	Bolts	2
S	4421	Stiffnut	2
T	7626	Pin Linch	2

NOT ALL COMPONENTS ARE DRAWN
FOR CLARITY



7857/sb/1099

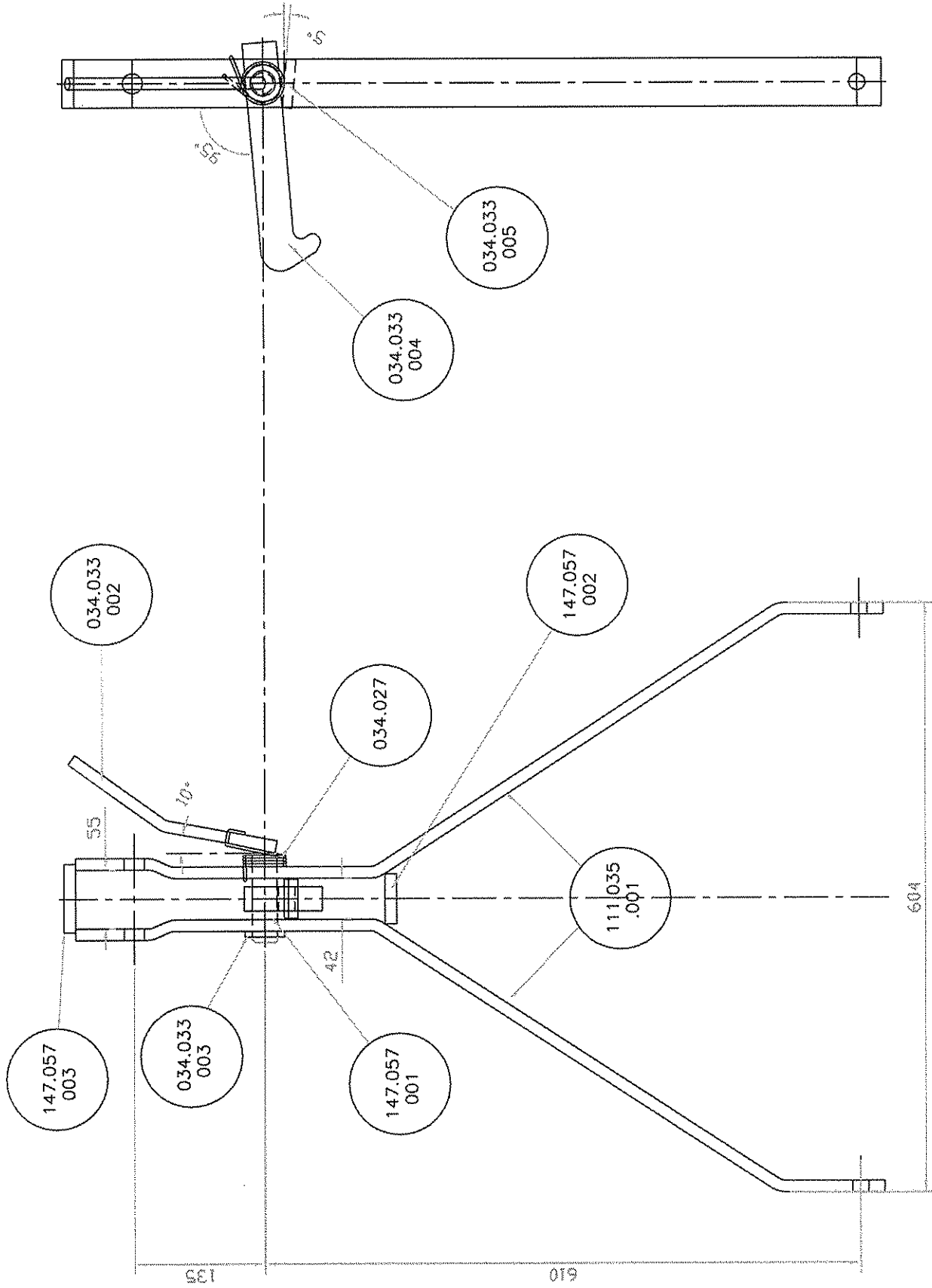
Z-SB 12

TIPPING ATTACHMENT

DO NOT SCALE

REMOVE ALL BURRS AND SHARP EDGES

IF IN DOUBT - ASK



N.B.: TOP CATCH (034.033.004) IS WELDED TO PIVOT PIN (147.057.001)

<p>TWOSE Tel: 01884 253681 Fax: 01884 253189</p>	<p>THIS DRAWING AND ALL INFORMATION THEREON IS THE PROPERTY OF TWOSE OF INVERTON LTD. WHO RETAIN THE COPYRIGHT. IT IS LOANED CONFIDENTIALLY AND SUBJECT TO CONDITIONS THAT NO REPRODUCTION THEREOF SHALL BE MADE WITHOUT PERMISSION. NEITHER SHALL THE DRAWING NOR REPRODUCTION THEREOF BE TRANSFERRED TO A THIRD PARTY WITHOUT PERMISSION.</p>				LETTER A	REVISION DRAWN ON CAD	DATE 19.09.97	SIG A.C.T.	SURFACE TEXTURE IN ROUGHNESS No. (R) / 637 UNLESS OTHERWISE STATED	DRN. A.C.T.	DRG. No. 111.035
	<p>DIMS IN MILLIMETRES DIMENSIONAL TOLERANCE - UOS: WHOLE Nos (XX) ±1 DECIMAL PLACE (XX.X) ±0.1 2 DECIMAL PLACES (XX.XX) ±0.01 ANGULAR TOLERANCE ±0.5° - UOS.</p>		<p>PROJECTION </p>		<p>TITLE TRIP CATCH</p>						

Z-SB12**Tipping Attachment****As at 16/06/04**

<i>Level</i>	<i>Component</i>	<i>Description</i>	<i>Qty Per</i>
1	0832	Pin Linch	1
1	111.035	Trip Catch	1
2	034-033-005	50x10MS x 40	1
3	MSP010A	10mm BI MS Plate	0.002
2	034.033.002	12 Dia BDMS x 230	1
3	RND012B	12mm Bright Round P	0.23
2	034.033.003	40 Dia BDMS x 6 26id	2
3	RND040B	40mm Bright Round	0.01
2	034.033.004	25MS x 235 x 57	1
3	034-033-004	PROFILE 034.033.004	1
4	MSP025A	25mm BI MS Plate NP	0.0087
2	111.035.001	50x12MS x 909	2
3	111-035-001	50x12MS x 909	1
4	MSP012A	12.5mm BI MS Plate	0.04
2	147-057-002	50x12MS x 51	1
3	MSP012A	12.5mm BI MS Plate	0.0025
2	147-057-003	50x12MS x 70	1
3	MSP012A	12.5mm BI MS Plate	0.0035
2	147.057.001	1 Dia EN8 x 102	1
3	RND025B	1" EN8 Round P	0.11
2	340027	Spring Torsion	1
1	147.058	Spacer 16.5id 38/22Sh	4
2	RND038C	38mm Bright Round P	0.02
1	1657	Pin Linkage (Bare)	1
1	2902	Bolt	2
1	3747	Stiffnut	2
1	7111	Leaflet General Inst.s	1