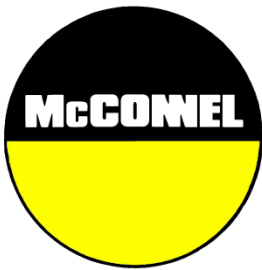


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October 2015  
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# McCONEL ROBOMOZ

## REMOTE CONTROLLED MOWER

Operator Manual



# IMPORTANT

## VERIFICATION OF WARRANTY REGISTRATION



### DEALER WARRANTY INFORMATION & REGISTRATION VERIFICATION

It is imperative that the selling dealer registers this machine with McConnel Limited before delivery to the end user – failure to do so may affect the validity of the machine warranty.

To register machines go to the McConnel Limited web site at [www.mcconnel.com](http://www.mcconnel.com), log onto 'Dealer Inside' and select the 'Machine Registration button' which can be found in the Service Section of the site. Confirm to the customer that the machine has been registered in the section below.

Should you experience any problems registering a machine in this manner please contact the McConnel Service Department on 01584 875848.

#### Registration Verification

Dealer Name: .....
Dealer Address: .....
Customer Name: .....
Date of Warranty Registration: ...../...../..... Dealer Signature: .....

#### NOTE TO CUSTOMER / OWNER

*Please ensure that the above section above has been completed and signed by the selling dealer to verify that your machine has been registered with McConnel Limited.*

**IMPORTANT:** During the initial 'bedding in' period of a new machine it is the customer's responsibility to regularly inspect all nuts, bolts and hose connections for tightness and re-tighten if required. New hydraulic connections occasionally weep small amounts of oil as the seals and joints settle in – where this occurs it can be cured by re-tightening the connection – *refer to torque settings chart below*. The tasks stated above should be performed on an hourly basis during the first day of work and at least daily thereafter as part of the machines general maintenance procedure.

**CAUTION: DO NOT OVER TORQUE HYDRAULIC FITTINGS AND HOSES**

#### TORQUE SETTINGS FOR HYDRAULIC FITTINGS

HYDRAULIC HOSE ENDS		
BSP	Setting	Metric
1/4"	18 Nm	19 mm
3/8"	31 Nm	22 mm
1/2"	49 Nm	27 mm
5/8"	60 Nm	30 mm
3/4"	80 Nm	32 mm
1"	125 Nm	41 mm
1.1/4"	190 Nm	50 mm
1.1/2"	250 Nm	55 mm
2"	420 Nm	70 mm

PORT ADAPTORS WITH BONDED SEALS		
BSP	Setting	Metric
1/4"	34 Nm	19 mm
3/8"	47 Nm	22 mm
1/2"	102 Nm	27 mm
5/8"	122 Nm	30 mm
3/4"	149 Nm	32 mm
1"	203 Nm	41 mm
1.1/4"	305 Nm	50 mm
1.1/2"	305 Nm	55 mm
2"	400 Nm	70 mm





# WARRANTY POLICY

## WARRANTY REGISTRATION

All machines must be registered, by the selling dealer with McConnel Ltd, before delivery to the end user. On receipt of the goods it is the buyer's responsibility to check that the Verification of Warranty Registration in the Operator's Manual has been completed by the selling dealer.

### 1. LIMITED WARRANTIES

- 1.01. *All mounted machines supplied by McConnel Ltd are warranted to be free from defects in material and workmanship from the date of sale to the original purchaser for a period of 12 months, unless a different period is specified.  
All Self Propelled Machines supplied by McConnel Ltd are warranted to be free from defects in material and workmanship from the date of sale to the original purchaser for a period of 12 months or 1500 hours. Engine warranty will be specific to the Manufacturer of that unit.*
- 1.02. *All spare parts supplied by McConnel Ltd and purchased by the end user are warranted to be free from defects in material and workmanship from the date of sale to the original purchaser for a period of 6 months. All parts warranty claims must be supported by a copy of the failed part invoice to the end user. We cannot consider claims for which sales invoices are not available.*
- 1.03. *The warranty offered by McConnel Ltd is limited to the making good by repair or replacement for the purchaser any part or parts found, upon examination at its factory, to be defective under normal use and service due to defects in material or workmanship. Returned parts must be complete and unexamined. Pack the component(s) carefully so that any transit damage is avoided. All ports on hydraulic items should be drained of oil and securely plugged to prevent seepage and foreign body ingress. Certain other components, electrical items for example, may require particular care when packing to avoid damage in transit.*
- 1.04. *This warranty does not extend to any product from which McConnel Ltd's serial number plate has been removed or altered.*
- 1.05. *The warranty policy is valid for machines registered in line with the terms and conditions detailed and on the basis that the machines do not extend a period of 24 months or greater since their original purchase date, that is the original invoice date from McConnel Limited.  
Machines that are held in stock for more than 24 months cannot be registered for warranty.*
- 1.06. *This warranty does not apply to any part of the goods, which has been subjected to improper or abnormal use, negligence, alteration, modification, fitment of non-genuine parts, accident damage, or damage resulting from contact with overhead power lines, damage caused by foreign objects (e.g. stones, iron, material other than vegetation), failure due to lack of maintenance, use of incorrect oil or lubricants, contamination of the oil, or which has served its normal life. This warranty does not apply to any expendable items such as blades, belts, clutch linings, filter elements, flails, flap kits, skids, soil engaging parts, shields, guards, wear pads, pneumatic tyres or tracks.*
- 1.07. *Temporary repairs and consequential loss - i.e. oil, downtime and associated parts are specifically excluded from the warranty.*
- 1.08. *Warranty on hoses is limited to 12 months and does not include hoses which have suffered external damage. Only complete hoses may be returned under warranty, any which have been cut or repaired will be rejected.*
- 1.09. *Machines must be repaired immediately a problem arises. Continued use of the machine after a problem has occurred can result in further component failures, for which McConnel Ltd cannot be held liable, and may have safety implications.*
- 1.10. *If in exceptional circumstances a non McConnel Ltd part is used to effect a repair, warranty reimbursement will be at no more than McConnel Ltd's standard dealer cost for the genuine part.*

- 1.11. *Except as provided herein, no employee, agent, dealer or other person is authorised to give any warranties of any nature on behalf of McConnell Ltd.*
- 1.12. *For machine warranty periods in excess of 12 months the following additional exclusions shall apply:*
  - 1.12.1. *Hoses, exposed pipes and hydraulic tank breathers.*
  - 1.12.2. *Filters.*
  - 1.12.3. *Rubber mountings.*
  - 1.12.4. *External electric wiring.*
  - 1.12.5. *Bearings and seals*
  - 1.12.6. *External Cables, Linkages*
  - 1.12.7. *Loose/Corroded Connections, Light Units, LED's*
  - 1.12.8. *Comfort items such as Operator Seat, Ventilation, Audio Equipment*
- 1.13. *All service work, particularly filter changes, must be carried out in accordance with the manufacturer's service schedule. Failure to comply will invalidate the warranty. In the event of a claim, proof of the service work being carried out may be required.*
- 1.14. *Repeat or additional repairs resulting from incorrect diagnosis or poor quality previous repair work are excluded from warranty.*

***NB Warranty cover will be invalid if any non-genuine parts have been fitted or used. Use of non-genuine parts may seriously affect the machine's performance and safety. McConnell Ltd cannot be held responsible for any failures or safety implications that arise due to the use of non-genuine parts.***

## **2. REMEDIES AND PROCEDURES**

- 2.01. *The warranty is not effective unless the Selling Dealer registers the machine, via the McConnell web site and confirms the registration to the purchaser by completing the confirmation form in the operator's manual.*
- 2.02. *Any fault must be reported to an authorised McConnell Ltd dealer as soon as it occurs. Continued use of a machine, after a fault has occurred, can result in further component failure for which McConnell Ltd cannot be held liable.*
- 2.03. *Repairs should be undertaken within two days of the failure. Claims submitted for repairs undertaken more than 2 weeks after a failure has occurred, or 2 days after the parts were supplied will be rejected, unless the delay has been authorised by McConnell Ltd. Please note that failure by the customer to release the machine for repair will not be accepted as a reason for delay in repair or submitting warranty claims.*
- 2.04. *All claims must be submitted, by an authorised McConnell Ltd Service Dealer, within 30 days of the date of repair.*
- 2.05. *Following examination of the claim and parts, McConnell Ltd will pay, at their discretion, for any valid claim the invoiced cost of any parts supplied by McConnell Ltd and appropriate labour and mileage allowances if applicable.*
- 2.06. *The submission of a claim is not a guarantee of payment.*
- 2.07. *Any decision reached by McConnell Ltd. is final.*

## **3. LIMITATION OF LIABILITY**

- 3.01. *McConnell Ltd disclaims any express (except as set forth herein) and implied warranties with respect to the goods including, but not limited to, merchantability and fitness for a particular purpose.*
- 3.02. *McConnell Ltd makes no warranty as to the design, capability, capacity or suitability for use of the goods.*
- 3.03. *Except as provided herein, McConnell Ltd shall have no liability or responsibility to the purchaser or any other person or entity with respect to any liability, loss, or damage caused or alleged to be caused directly or indirectly by the goods including, but not limited to, any indirect, special, consequential, or incidental damages resulting from the use or operation of the goods or any breach of this warranty. Notwithstanding the above limitations and warranties, the manufacturer's liability hereunder for damages incurred by the purchaser or others shall not exceed the price of the goods.*
- 3.04. *No action arising out of any claimed breach of this warranty or transactions under this warranty may be brought more than one (1) year after the cause of the action has occurred.*

#### **4. MISCELLANEOUS**

- 4.01. McConnel Ltd may waive compliance with any of the terms of this limited warranty, but no waiver of any terms shall be deemed to be a waiver of any other term.*
- 4.02. If any provision of this limited warranty shall violate any applicable law and is held to be unenforceable, then the invalidity of such provision shall not invalidate any other provisions herein.*
- 4.03. Applicable law may provide rights and benefits to the purchaser in addition to those provided herein.*

---

*McConnel Limited*



# DECLARATION OF CONFORMITY

*Conforming to EU Machinery Directive 2006/42/EC*

We,

**McCONNEL LIMITED**, Temeside Works, Ludlow, Shropshire SY8 1JL, UK

*Hereby declare that:*

The Product; *Radio Controlled Tracked Mower*

Product Code; *RMOW*

Serial No. & Date ..... Type .....

Manufactured in; *Italy*

Complies with the required provisions of the Machinery Directive 2006/42/EC  
The machinery directive is supported by the following harmonized standards;

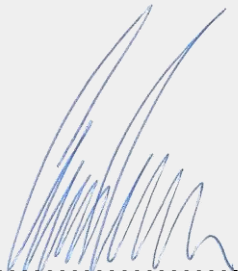
- BS EN ISO 12100 (2010) Safety of machinery – General principles for design – Risk assessment and risk reduction.
- BS EN 349 (1993) + A1 (2008) Safety of machinery - Minimum distances to avoid the entrapment with human body parts.
- BS EN ISO 14120 (2015) Safety of machinery - Guards general requirements for the design and construction of fixed and movable guards.
- BS EN 4413 (2010) Hydraulic fluid power. Safety requirements for systems and their components.

McCONNEL LIMITED operates an ISO 9001:2008 quality management system, certificate number: FM25970.

This system is continually assessed by the;

British Standards Institution (BSI), Beech House, Milton Keynes, MK14 6ES, UK  
BSI is accredited by UK Accreditation Service, accreditation number: UKAS 003.

The EC declaration only applies if the machine stated above is used in accordance with the operating instructions.

Signed  ..... *Responsible Person*  
*CHRISTIAN DAVIES on behalf of McCONNEL LIMITED*

Status: *General Manager*

Date: *January 2018*



*For Safety and Performance...*

**ALWAYS READ THE BOOK FIRST**

**McCONEL LIMITED**

**Temeside Works  
Ludlow  
Shropshire  
England**

**Telephone: +44 (0)1584 873131  
www.mcconel.com**

**▲ WARNING**

**Cancer and Reproductive Harm**  
www.P65Warnings.ca.gov

D960

Operating, servicing and maintaining this equipment can expose you to chemicals including gasoline, diesel fuel, lubricants, petroleum products, engine exhaust, carbon monoxide, and phthalates, which are known to the State of California to cause cancer and birth defects or other reproductive harm. To minimize exposure, avoid breathing exhaust, do not idle the engine except as necessary, service your vehicle in a well-ventilated area and wear gloves or wash your hands frequently when servicing your vehicle. Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the state of California to cause cancer, birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov). This website, operated by California's Office of Environmental Health Hazard Assessment, provides information about these chemicals and how individuals may be exposed to them.





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## GENERAL INFORMATION

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Always read this manual before attempting to operate the machine – whenever any doubt exists contact your dealer or the McConnel Service Department for advice and assistance.

### **Use only McConnel Genuine Service Parts on McConnel Equipment and Machines**

**DEFINITIONS** – *The following definitions apply throughout this manual:*

#### WARNING

An operating procedure, technique etc., which –  
***can result in personal injury or loss of life if not observed carefully.***

#### CAUTION

An operating procedure, technique etc., which –  
***can result in damage to either machine or equipment if not observed carefully.***

#### NOTE

An operating procedure, technique etc., which is –  
***considered essential to emphasis.***

#### LEFT AND RIGHT HAND

These terms are applicable to the machine when it is viewed from the rear facing forwards.

**Note:** The illustrations in this manual are for instructional purposes only and may on occasion not show some components in their entirety. In some instances an illustration may appear slightly different to that of your particular model but the general procedure will be the same.

## MACHINE & DEALER INFORMATION

Record the Serial Number of your machine on this page and always quote this number when ordering parts. Whenever information concerning the machine is requested remember also to state the make and model of tractor to which the machine is fitted.

Machine Serial Number:

Installation Date:

Machine Model details:

Dealer Name:

Dealer Address:

Dealer Telephone No:

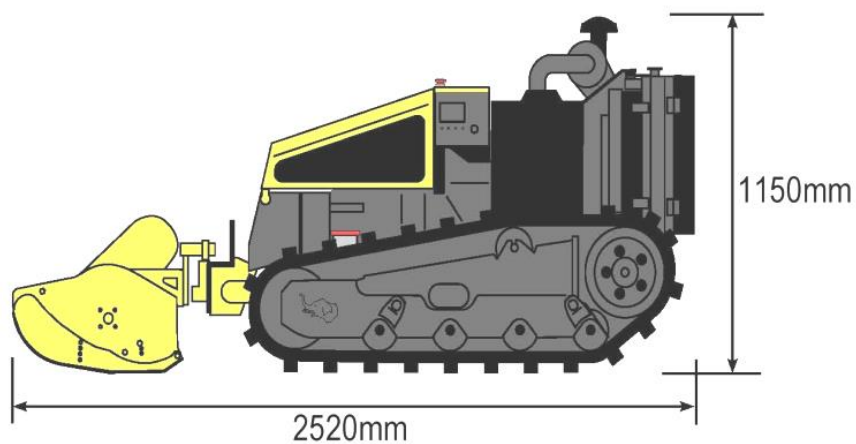
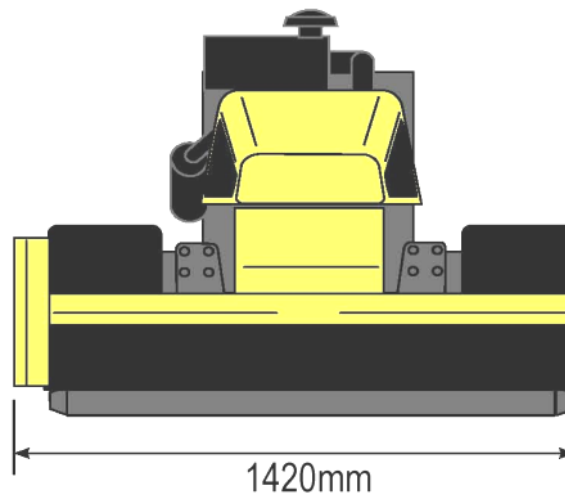
Dealer Email Address:

## FEATURES & SPECIFICATIONS

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### ROBOMOZ

- 33HP (24kW) Yanmar 3 Cylinder Diesel Engine
- Tracked Carriage Hydraulically Driven via Piston Pumps
- Grease System Track Tensioning
- Remote Controlled Operation (up to 150m range)
- Rubber Tracks
- Independent Cooling System for Hydraulic Circuits
- Electronically Controlled, Hydraulically Powered Flail Head
- 0-7 km/h Forward / Reverse Speed with Slow / Medium / Fast Settings
- 25 Litre Fuel Tank Capacity
- 1.3m Flail Head
- Machine Weight 940kg





## TECHNICAL DATA

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### Engine

Make: YANMAR

Model: 3TNV82A-BDYED

Cylinders: 3

Displacement: 1331cc

Power: 24Kw / 33HP

Torque (Max.) 86Nm @ 1800 RPM

Cooling: Liquid

Air Filter Type: Cartridge

### Electrical System

Voltage: 12v (DC)

Alternator: 40 Amp.

Battery: 18Ah

### Hydraulic System

Transmission: Tandem Piston Pump (closed circuit) max flow 57L@250 bar.

Mower Unit: Piston Pump (closed circuit) max flow 55L@290 bar.

Utility: Gear Pump max flow 12L@180 bar.

### Transport Speed (@3000 RPM)

Slow Gear: 4 Km/h (Forwards or Backwards)

Fast Gear: 7 Km/h (Forwards or Backwards)

### Machine Weights

Machine weight without equipment	940kg
Machine weight with 250mm rubber tracks and 1.3m mower head	1100kg
Machine weight with 280mm rubber tracks and 1.3m mower head	1190kg
Machine weight with 250mm tracks with spikes and 1.3m mower head	1210kg

### Noise

The machine produces the following noise level: Acoustic Power Level = 105dB (A) LWA





This machine has the potential to be extremely dangerous - in the wrong hands it can kill or maim; It is therefore imperative that both owner and operator of the machine reads and understands the following section to ensure they are fully aware of the dangers that do, or may exist, and their responsibilities surrounding the use and operation of the machine.

The operator of this machine is responsible not only for their own safety but equally for the safety of others who may come into the close proximity of the machine, as the owner you are responsible for both.

When the machine is not in use it should be parked on a firm level site with the cutting head resting on the ground and the starting key removed.

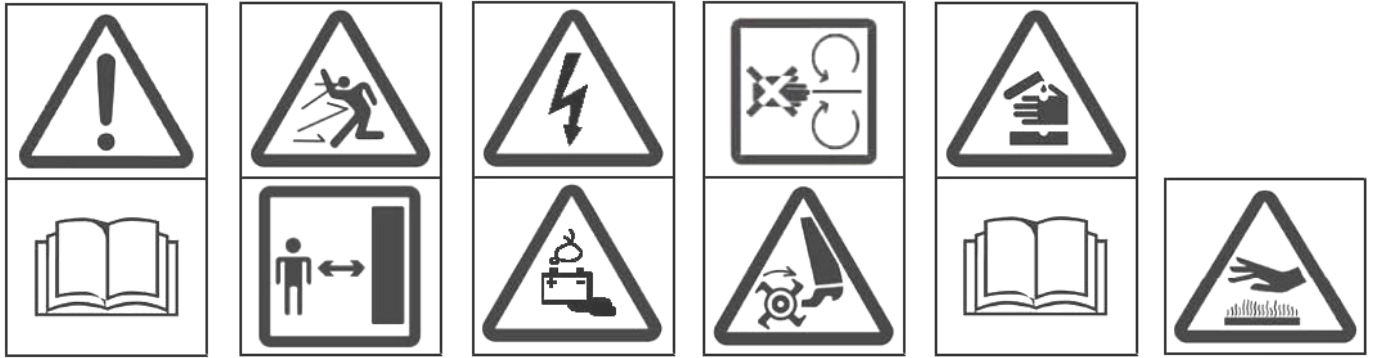
In the event of any fault being detected with the machine's operation it must be stopped immediately and not used again until the fault has been corrected by a qualified technician.

- *Before starting the machine the operator must read and understand all aspects of use and maintenance of the machine as stated in this manual.*
- *The machine must only be used by a responsible adult who is familiar with all aspects relating to safe operation.*
- *The machine must not be operated by children or non-authorized persons.*
- *Operators must know the meaning of all operation and safety decals on both the machine and the remote control unit.*
- *Operators must know the procedure for switching the machine off normally and the correct procedure for using the Emergency Stop.*
- *Do not attempt to use the machine if the Emergency Stop switch is damaged or malfunctioning.*
- *Never use the machine with safety guarding removed or defective.*

- *Operators should practice operation on flat open ground to familiarise themselves with driving and manoeuvring the machine before attempting to use it on sloping ground.*
- *Operators should practice manoeuvring the machine around obstacles without the flail head running before using the machine for work purposes.*
- *Never operate the machine when your vision is blocked by obstacles such as vehicles, buildings, hedges etc.; move to a position where you have an un-interrupted view of the machine.*
- *Never operate the machine standing directly in the line of travel.*
- *Do not use the machine on sand piles, gravel, or similar materials.*
- *Only operate the machine in good light conditions.*
- *Never run the machine in an enclosed area or building.*
- *Keep the machine clean to avoid build ups of dry materials that could ignite on hot components.*
- *Never stand directly below a machine that is operating or parked on a slope.*
- *Always operate the joystick control slowly; rapid or jerky movements can cause the machine to rear up causing loss of control.*
- *When operating the machine with the flail head running the operator must remain at least 5 metres away from the machine; always switch the flail head off before approaching it.*
- *When using the machine the operator should place themselves in a position that provides optimum visibility over the work area.*
- *Never leave a running machine unattended; always switch the engine off and remove the ignition key.*
- *Always stop and switch the machine off if persons or animals enter the work area, do not restart the machine until they are at a safe distance.*
- *Never use the machine to perform tasks it was not designed for.*
- *Never ride, or allow others to ride on the machine.*
- *Always inspect the work area prior to operation and remove stones, glass, metal, wire or any other foreign objects that are hazardous. Immovable hazards should be 'marked' so they can be avoided.*
- *Take extra care when operating the machine on slopes or uneven ground, there is increased risk of objects being thrown from the flail head when working in these conditions.*
- *The machine can be used on slopes of up to 50° (maximum) providing the surface is dry and firm.*

- *Should a machine overturn, a suitable crane or winch should be used to recover it, keep all persons at a safe distance before and during recovery.*
- *Do not operate the machine in foggy or frosty conditions as there is increased risk of accidents.*
- *Take extra care when working in close proximity to electrical cables; in some circumstances, operating the machine under overhead power lines can result in loss of radio signal causing the engine to deactivate.*
- *Do not operate the machine close to vehicles or properties where there is risk of damage by objects accidentally thrown from the flail head.*
- *It is the user's responsibility to protect persons in or near the work zone.*
- *When servicing or maintaining the machine no one should be allowed beneath it when it is raised unless it is securely supported on suitable ramps or stands.*
- *Never attempt to service or maintain the machine whilst it is running; always switch off the engine and remove the starting key.*
- *When transporting the machine on another vehicle or trailer the engine must be switched off and the machine chocked and secured using suitable ropes or chains.*
- *Check the condition of the flails and fixings on a regular basis; never use the machine with damaged/missing flails or loose fixings.*
- *Always clean the machine after use; care must be taken if the machine is hot. Never use solvent based chemicals for cleaning.*
- *When operating in excessively dusty conditions work may need to be interrupted on a regular basis to remove any build ups of dust on components that could cause overheating.*
- *Always press the Emergency Stop switch before refuelling.*
- *Wherever possible refuel the machine before work when the engine is cold. If refuelling during work, switch off the engine and allow it to cool before adding fuel.*
- *Test the Emergency Stop switch before each period of work to ensure it functions correctly.*
- *Never leave the machine, ignition key and control unit unattended where it could be started and used by un-authorized persons.*
- *Any inspection, service or maintenance of the flail head must only be performed with machine switched off and the starting key removed.*
- *Always wear safety gloves and glasses when performing service or maintenance on the flail head.*
- *Flail head must always be switched off when manoeuvring outside of the work zone.*

## SAFETY & WARNING DECALS



1.

2.

3.

4.

5.

6.



7.



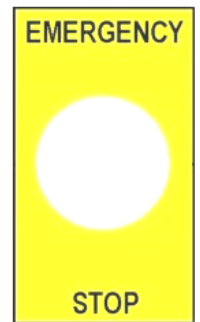
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9.



10.



11.



12.

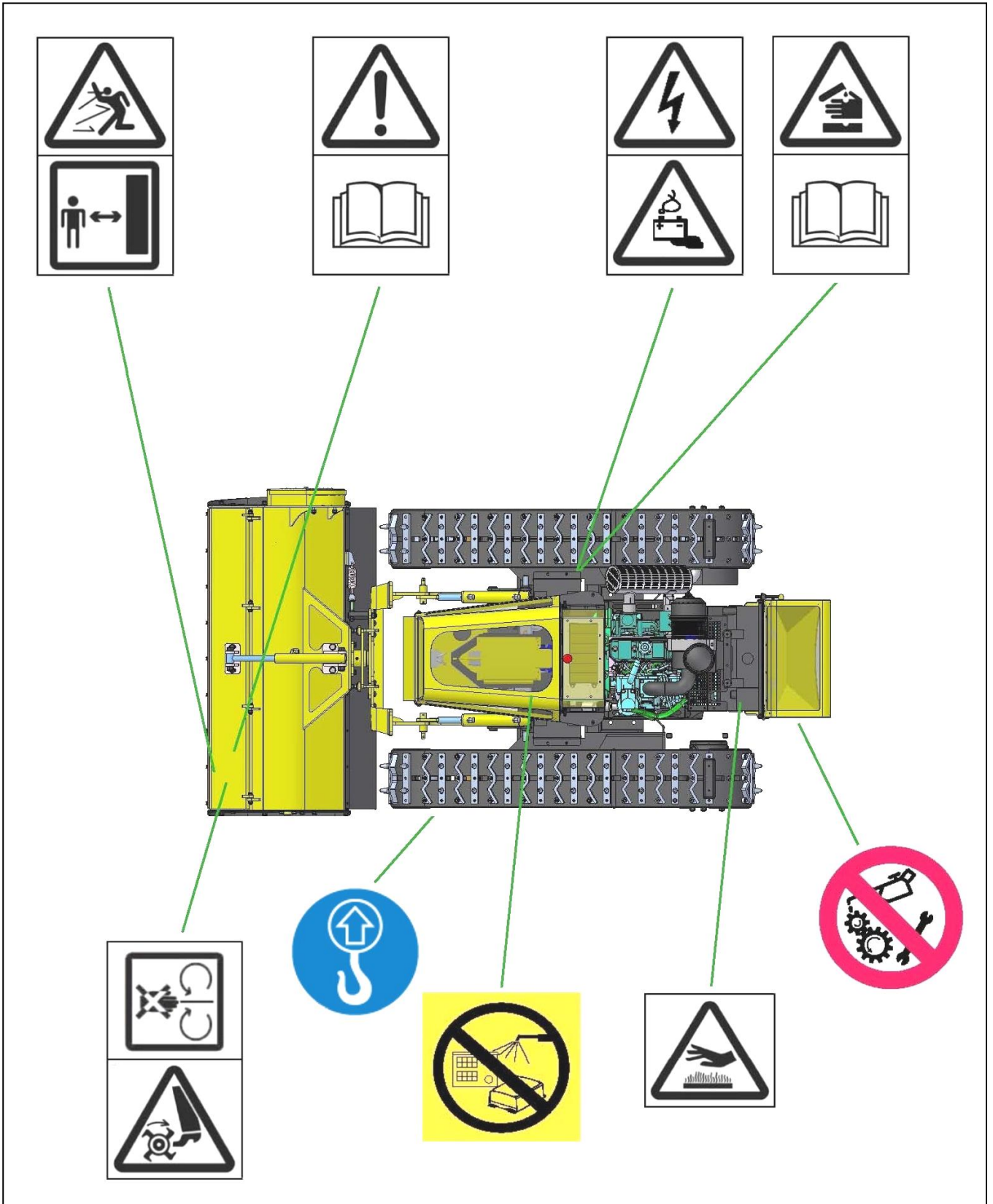


13.

1. WARNING: Read the manual first.
2. DANGER: Risk of thrown objects, keep your distance.
3. DANGER: Electrical voltage and harmful substances.
4. DANGER: Rotating components, keep clear.
5. DANGER: Acid, read the user and maintenance manual.
6. DANGER: Hot components, risk of burns.
7. WARNING: Do not lubricate or service moving components, stop the machine first.
8. WARNING: Do not lift machine by the roll bar (if applicable) use hooks on machine frame.
9. WARNING: Do not use high pressure washer on or near machines electrical components.
10. ADVISORY: Machine lifting point.
11. ADVISORY: Emergency Stop button
12. ADVISORY: Always wear safety footwear when using the machine.
13. ADVISORY: Always wear ear defenders and safety glasses when using the machine.



# Decal Locations



# SAFETY DEVICES & EMERGENCY STOP

---

## Automatic Emergency Safety Features

As the RoboCut is operated by remote control and the user is not directly operating the driving elements of the machine specific safety features have been built in to protect the user, third party persons and the machine itself; these are as follows

Danger / Risk Situation	Automatic Safety Feature
Machine beyond signal reception area or radio signal blocked.	EMERGENCY STOP will activate.
Radio signal failure.	EMERGENCY STOP will activate.
Another machine on same frequency operating in the area.	EMERGENCY STOP will activate.

## Manual Emergency Safety Feature

In addition to the automatic safety features stated above the operator can immediately stop machine movements / operations either by pressing the Emergency Stop button located on the remote control unit or by pressing the Emergency Stop button located on the top panel of the machine itself.

In all instances stated above, emergency stopping of the machine will take a maximum of 0.2 seconds from execution of the automatic or manual command and the following actions will occur;

### Machines to June 2015;

- Machine movement / operations and functions will be halted.
- Electrical voltage will be deactivated.
- Entire electrical system will be disabled.
- Engine will be switched off
- Ignition will be turned off.

### Machines June 2015 onward;

- Machine movement / operations and functions will be halted.
- Engine will remain running (Engine RPM is automatically reduced to idle speed).

***Note; after using Emergency Stop the machine will cease to function completely, to regain functions and continue operating the Connection/Horn button on the Remote Control Unit must be operated or the engine manually switched off and a normal restart performed.***

## In the unlikely event of movement malfunction

If machine movements perform in an unexpected or incorrect manner follow the instructions below;

- 1) Release the forwards/backwards movement joystick – *the control is equipped with automatic zero position; on release it will automatically return to the central (stop) position, this action activates the track brakes.*
- 2) Press the Emergency Stop button on the control unit.  
DANGER! Do not approach the machine if it is moving.
- 3) Press the machine's Emergency Stop button.
- 4) Turn the ignition key into the off position (*anti-clockwise*) and remove the key.

**Contact your Authorised Dealer or McConnel Service – do not attempt to operate the machine until advice has been sought.**

## MACHINE DELIVERY

---

The machine will be delivered ready for use having been pre-filled with all necessary lubricants and fluids other than fuel.

Before use all packaging must be removed and the transport fasteners loosened.

The reception antenna will be supplied as a loose item and must be screwed onto the machines receiver prior to use.

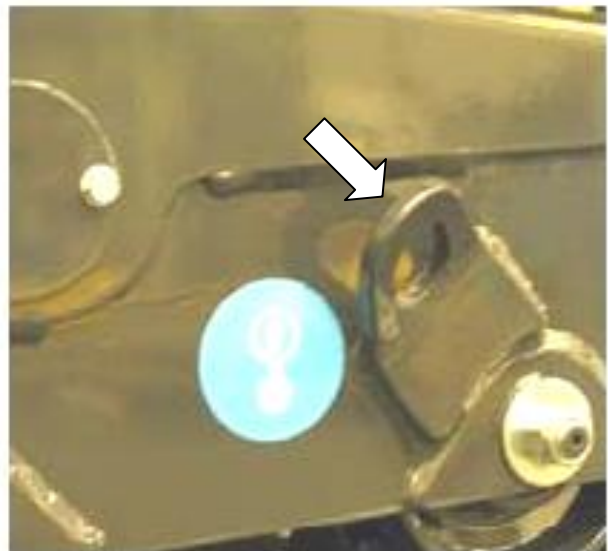
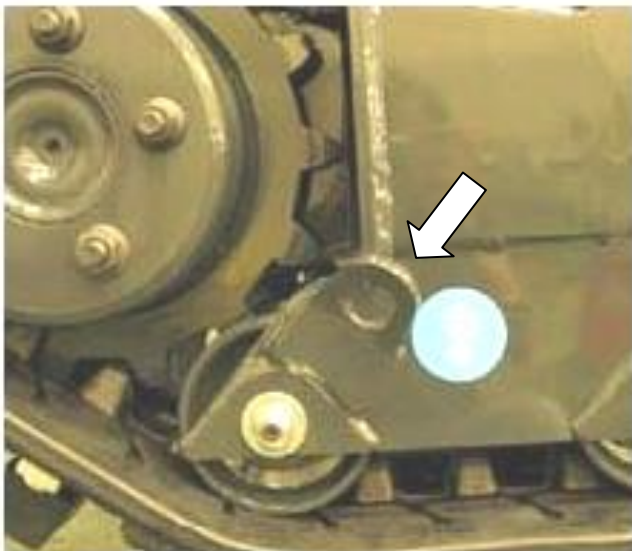
The standard items supplied will be as follows:

### Standard Equipment

- *Machine with Mounted Receiver*
- *Transmitter and Battery Pack*
- *Reserve Battery Pack*
- *Battery Charger 12V CA*
- *Antenna*
- *Belt for the Radio Control*
- *Ignition Key*
- *Use and Maintenance Manual for Machine*
- *Use and Maintenance Manual for Transmitter*
- *Use and Maintenance Manual for Engine*

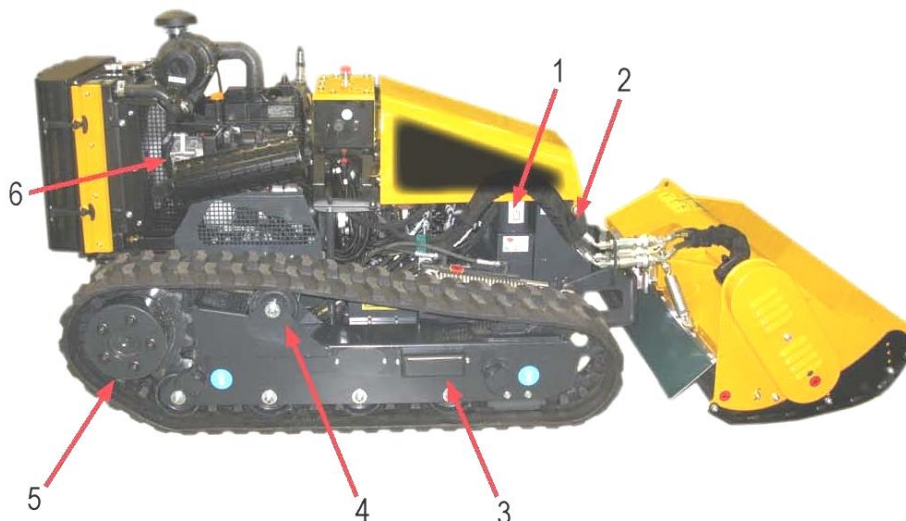
### Machine Lifting Points

The photos below shown the machine's lifting points; the lifting eyes are located at each end of the track plates on both sides of the machine. The positions of the lifting points enable the machine to be safely raised using suitable overhead lifting equipment.



**Note: All equipment used to raise the machine must have a SWL in excess of the total weight of the machine – keep all persons at a safe distance from the machine during the lifting procedure.**

# MACHINE OVERVIEW – Component Identification

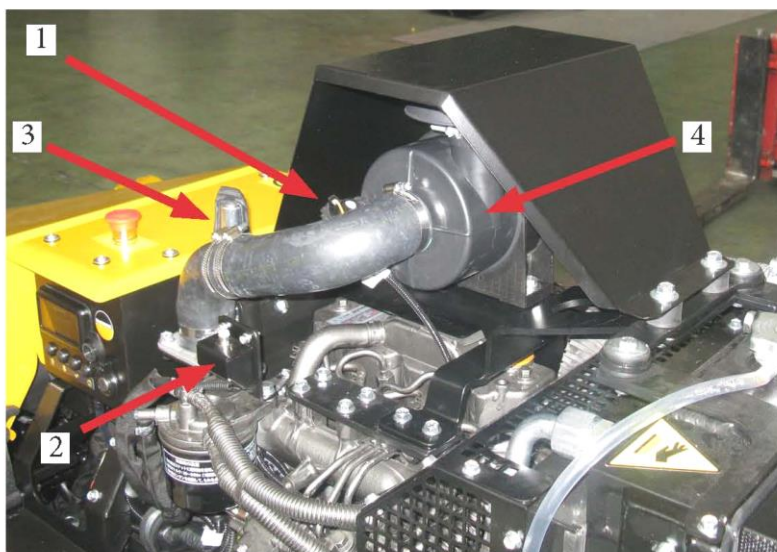
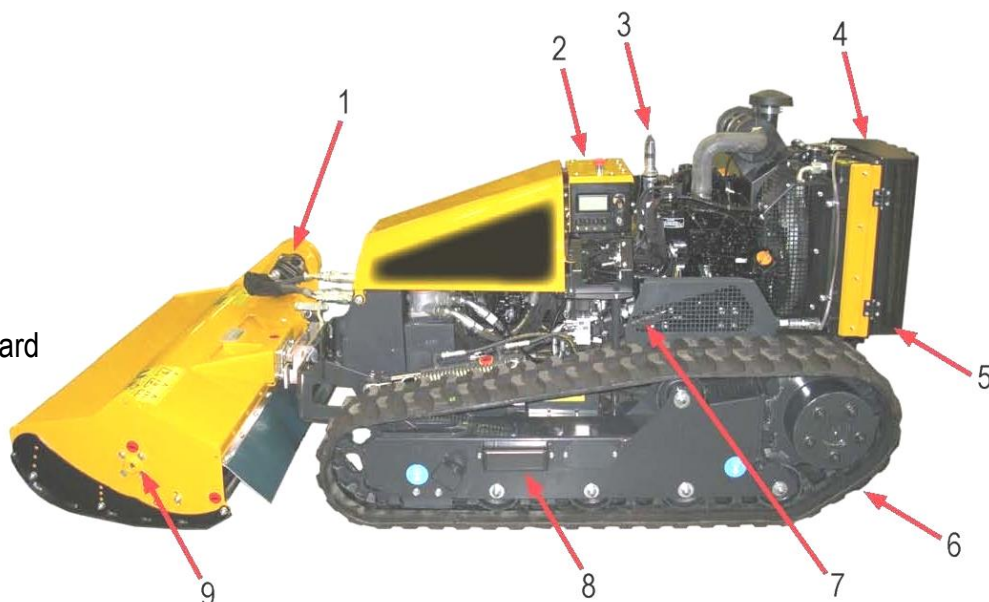


## ◀ Right Side View

1. Oil Tank
2. Diesel Fuel Tank
3. Track Tensioner Access
4. Track Roller
5. Drive Wheel
6. Alternator (12V)

## Left Side View ▶

1. Hydraulic Motor
2. Electrics
3. Warning Beacon Mount
4. Water / Oil Radiator
5. Conveyor & Radiator Guard
6. Rubber Tracks
7. Electric Actuator
8. Track Tensioner Access
9. Lubrication Point



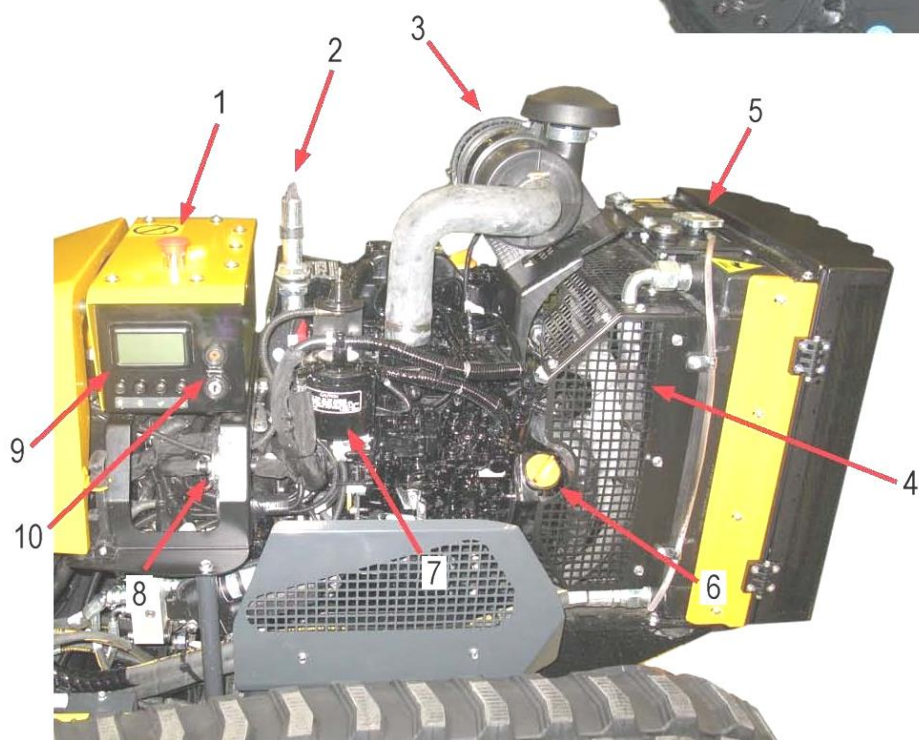
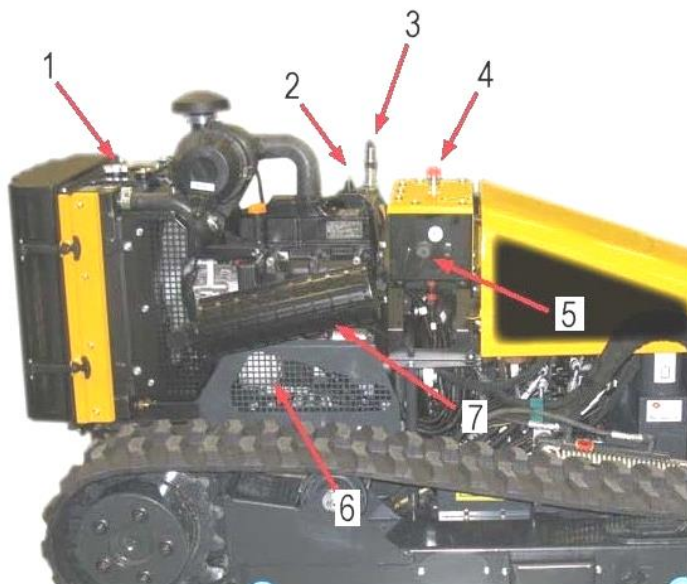
## ◀ Engine Top View

1. Air Filter Clogging Sensor
2. Radio Control Antenna
3. Warning Beacon Mount
4. Air Filter



**Engine Right Side View ►**

1. Radiator Filler
2. Radio Control Antenna
3. Warning Beacon Mount
4. Emergency Stop Switch
5. Electric Plug for Wired Control
6. Horn
7. Exhaust Pipe



**◀ Engine Left Side View**

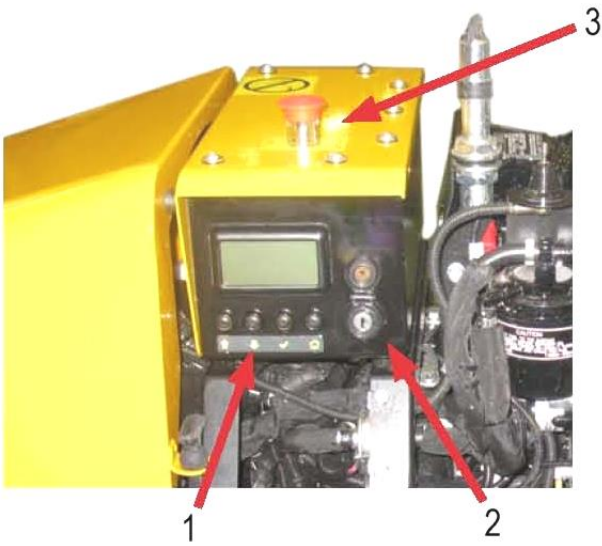
1. Emergency Stop Switch
2. Warning Beacon Mount
3. Air Filter
4. Radiator Fan Guard
5. Radiator Filler
6. Engine Oil Filler Plug
7. Secondary Fuel Filter
8. Electric Pump
9. LCD Display
10. Ignition Key

**Controllers Top View ►**

1. Main CPU
2. Radio Control CPU
3. CANBUS Loom End Plug



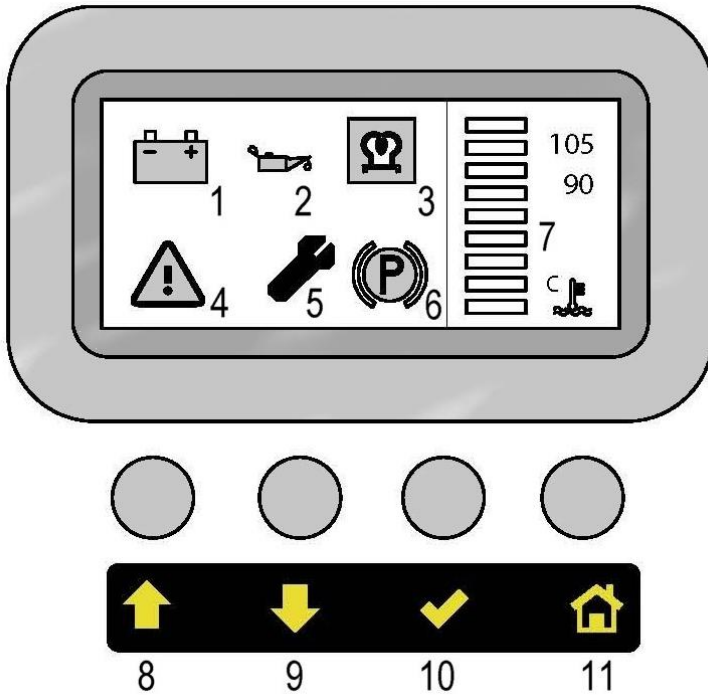




### Ignition Panel Components

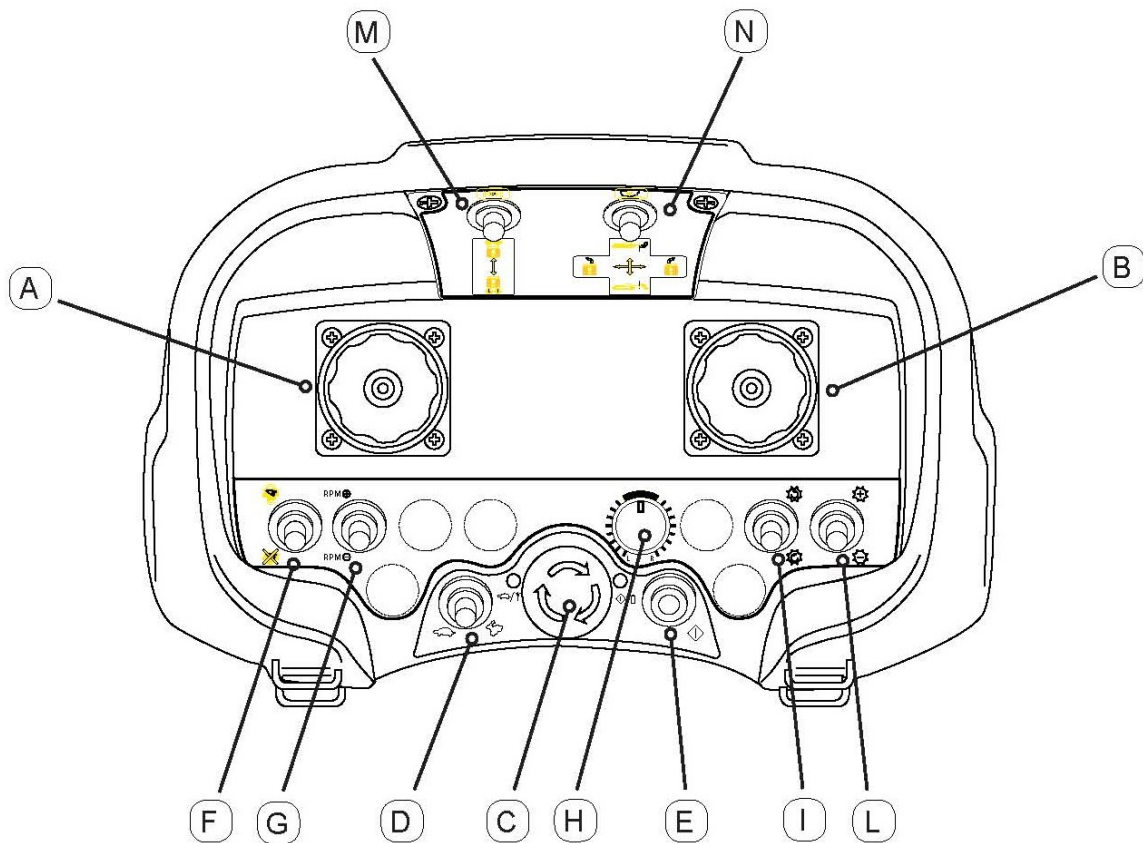
1. LCD Display Unit
2. Ignition Switch
3. Emergency Stop Switch

### LCD Display Unit – CANBUS System



1. Battery Status
2. Oil Pressure Warning
3. Pre-heat Plugs (Optional)
4. Engine Stop
5. Service
6. Parking Brake Warning
7. Temperature Gauge (Engine Coolant)
8. Scroll Button (Up)
9. Scroll Button (Down)
10. Enter Button
11. Home Button

## Radio Control Unit – Control Locations & Functions



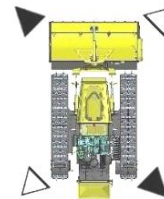
A. Left Joystick

- △ Drive (Forward)
- ▼ Drive (Reverse)



B. Right Joystick

- △ Lower Flail Head
- ▼ Raise Flail Head
- ◀ Steering Left
- ▷ Steering Right



C. Emergency Stop Switch

D. Gear Switch

E. Start Switch

F. Engine Start Switch

G. Engine Revs (+/-)

H. Steering Bias

I. Rotor Direction

L. Rotor Revs.

M. Option

N. Option

## STARTING THE ENGINE

---



**Before attempting to start the engine ensure you have read and understood the manual and observe all safety instructions surrounding use of the engine and machine.**



### **WARNING!**

**Engine must only be started in open air, never in an enclosed environment.**

### **Diesel Engine Starting**

- Observe all Safety Instructions.
- Ensure machine is in the open air and not in an enclosed environment.
- Check fuel level and replenish if required.
- Turn ignition key on the machine clockwise to the first position; LCD shows home screen - *if pre-heat plug light is illuminated wait until light goes out before continuing.*

*NOTE: When the ignition key is turned to the first position the machine will perform a sequence of system checks.*

- Start engine by a further turn of the ignition key. *Note: It is not possible to 'link' to the remote control when the engine is started by key.*

### **Linking Remote Control Unit to Machine**

To operate the machine remotely the control unit must first be 'linked' to the machine so that command signals can be transmitted and received; the procedure is as follows;

*NOTE: Ignition key must be turned to the pre-starting position.*

- Turn on the control unit by rotating the Emergency Stop Switch clockwise – *the button will 'spring out' to the ON position.*
- Press and hold the horn button down – *the unit will search for the machine's transmitter and lock onto the signal, the horn will sound to confirm that the units are linked.* Release the horn button as soon as the confirmation sound is received.
- The machine can now be started by operation of the start button on the remote controls (*refer to controls section*), release button as soon as the engine starts.

*NOTE: If the engine fails to start within 5 seconds release the button and wait for a minute or so before trying again.*

**GENERAL CAUTION! Never operate the starter for excessive uninterrupted periods attempting to start an engine as this can damage or burn out the starter motor.**

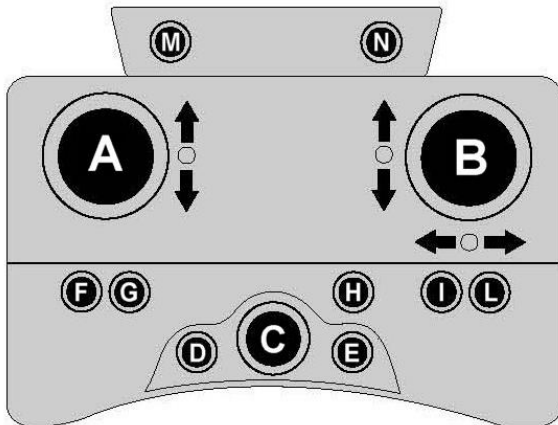
## DRIVING & MANOUEVERING THE MACHINE



Operation of the machine must only be performed by a responsible person who has read the manual and is familiar with the machine controls and all aspects relating to its safe use.



It is advisable that all new operators practice using the machine, without the cutting head running, in a safe open area in order to familiarise themselves with the controls and movements of the machine.



### Power ON / Emergency Stop

Powering On and Emergency Stop is controlled using The red button (C), rotate the button clockwise until the button 'springs' out to Power On and press the button for Emergency Stop.

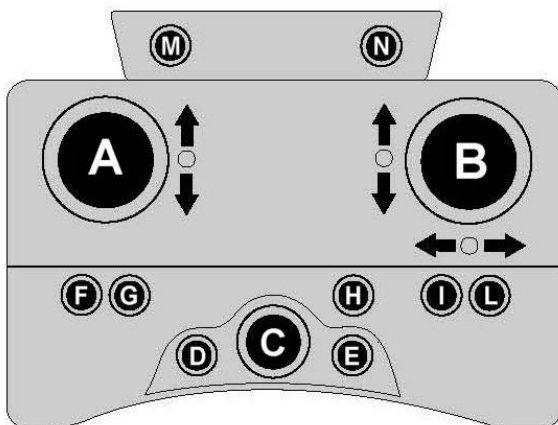
Power ON



Emergency STOP

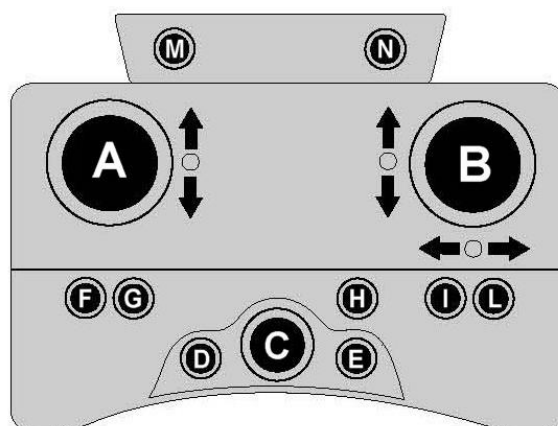


Press and hold the Start button (E) down – the unit will search for the machine's transmitter and lock onto the signal, the horn will sound to confirm that the units are linked. Release the button as soon as the confirmation sound is received. Move switch (F) forward to start the engine.



### Forwards & Backwards Travel

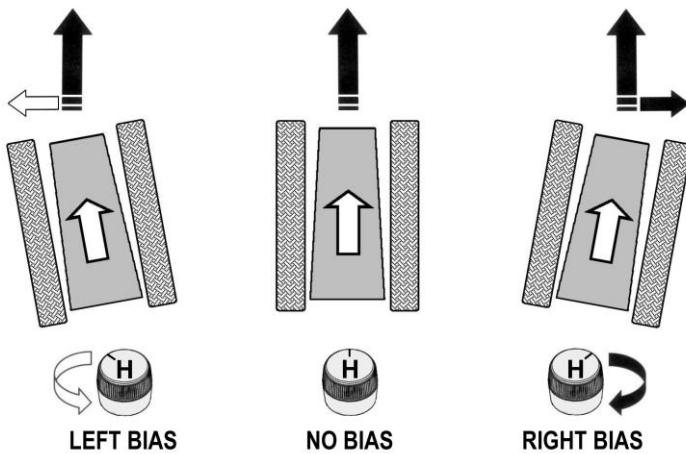
Operation of the machine's forward and backwards movements are controlled by using the left-hand joystick (A) on the remote controls; push the lever forwards to move the machine forwards, pull the lever backwards to move the machine backwards. The joystick operates proportionally, therefore; the further the lever is moved the faster the machine travels. The maximum speed available will be determined by the selected position of the gear switch (D) and RPM switch (G).



### Steering Direction Control

The steering direction of the machine is controlled by sideways operation of the right-hand joystick (B); moving the lever to the right will steer the machine to the right and moving the lever to the left will steer the machine left.

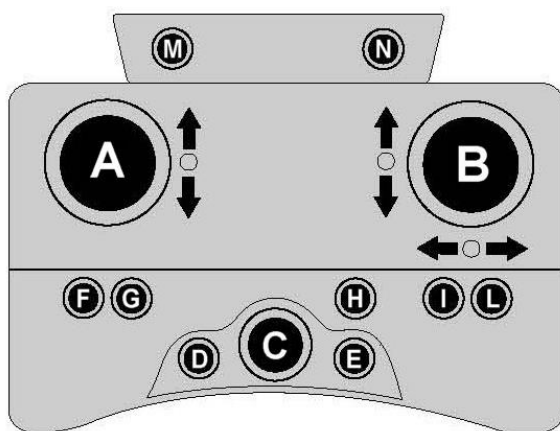
Steering is achieved by adjusting the speed or the turning direction of the tracks in relation to each other; depending on the intensity of the turn one or other track will decelerate, stop or even reverse causing the machine to change direction, the sharpness of the turn is relative to how far the operation lever is moved.



### Steering Bias

The steering bias feature allows a degree of 'steer' to be pre-set for operating the machine across slopes; adjustment is made using the bias dial switch (H).

Rotate the dial either clockwise or anti-clockwise for right or left bias respectively; the further the dial is rotated the greater the bias. Although steering will still need to be monitored and operated as normal it will be to a much lesser degree.

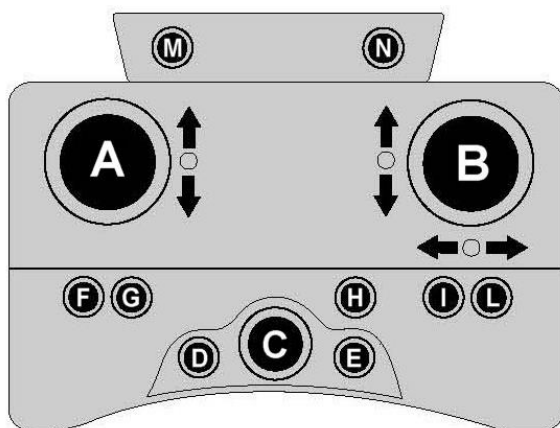


### Flail Head (Tool) Height Control

Tool height is controlled by forward and backwards operation of the right-hand joystick (B).

Push the lever forwards to lower the tool.

Pull the lever backwards to raise the tool.



### Gear Control

The machine has 3 gears to provide a choice of travel speeds; gears are selected using the gear switch (D). Choices are, Slow, Fast or intermediate (between Slow and Fast).

When in work it is recommended that the machine is operated in either the slow or the intermediate gear and speed limited, especially when working the machine on steep slopes. The fast gear is primarily for use when driving the machine between work areas on smooth even terrain where it is safe to use higher speed.

Light is off = fast gear.

Light flashing twice = slow gear.

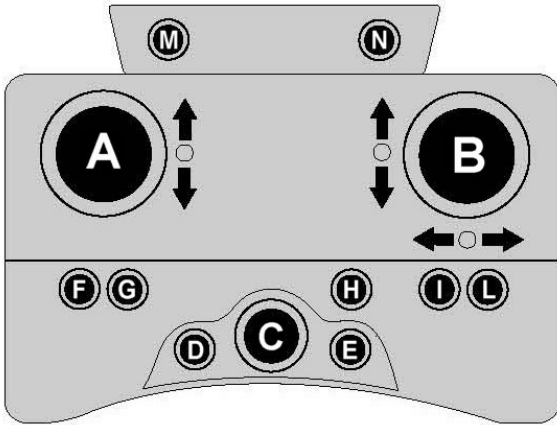
Light flashing once = mid gear (between slow and fast).

### Engine Speed (RPM)

Engine speed is controlled using the engine revs switch (G).

Operate the switch upwards to increase engine revs or downwards to reduce the engine revs.





### Flail Head Rotor Control

Operation of the rotor is controlled by using switches 'I' & 'L'. Each of the switches performs a dual function; switch 'I' is for pre-setting the rotor cutting direction and for switching the rotor off, and switch 'L' is for starting the rotor and adjusting its speed.

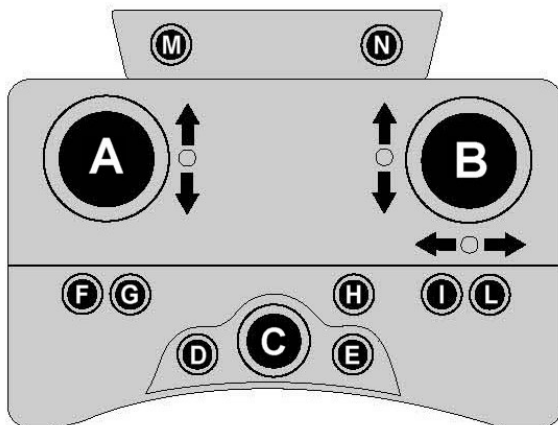
Switch 'I' is for pre-selection of the rotor cutting direction; move the switch to the up position for uphill cutting or to the down position for downhill cutting.

Once the rotor is running its speed can be increased or decreased as required by subsequent operations of switch 'L'; each upward or downward operation of the switch will respectively speed up or slow down the rotor by a determined amount.

### Rotor Stop

To stop the rotor, first reduce the rotor speed to its minimum using switch 'L' as described above, then move Switch 'I' into the central 'off' position.

*Note: in an emergency situation the rotor can be stopped by use of the Emergency Stop button; this will immediately switch off and deactivate all machine functions.*



### Engine Shutdown

Before shutting down the engine all machine movement must be halted, engine revs reduced to minimum and the rotor switched off. Allow the machine to run at this level for approximately 1 minute to stabilize pressures and temperatures. Shutting down the engine is then performed by moving switch (F) backwards to the OFF position. When the engine has stopped the procedure is completed by switching off the ignition key on the machines control panel. Press the STOP button 'C' to shut down the control unit.

## CAUTION

Always turn ignition key OFF after stopping the engine; failure to observe this can risk possible fuel pump damage due to the electric pump overheating.

If the machine is to be left unattended, the key should be removed and the remote control unit and key placed in a safe secure location.

### Imprinting

The radio remote controls are linked to the receiver unit using a unique identification code. If the remote control unit (or the receiver unit) is replaced, it is necessary to update the code to permit the systems to communicate. This operation called "Imprinting" and is performed as described below using the cable supplied with the machine.

NOTE: When control unit is connected via the serial cable it will communicate with the machine directly (the identification code is ignored).



## Imprinting Procedure

1) Remove the battery from the portable control unit. Connect the serial cable between the remote control and the receiver unit.

2) Press the emergency stop button of the remote control and turn off the receiver unit (switch in "OFF" position) - the lights on the remote control and the receiver unit must be off.

3) Turn on the ignition key to the 1st position and unlock the remote control emergency stop button.

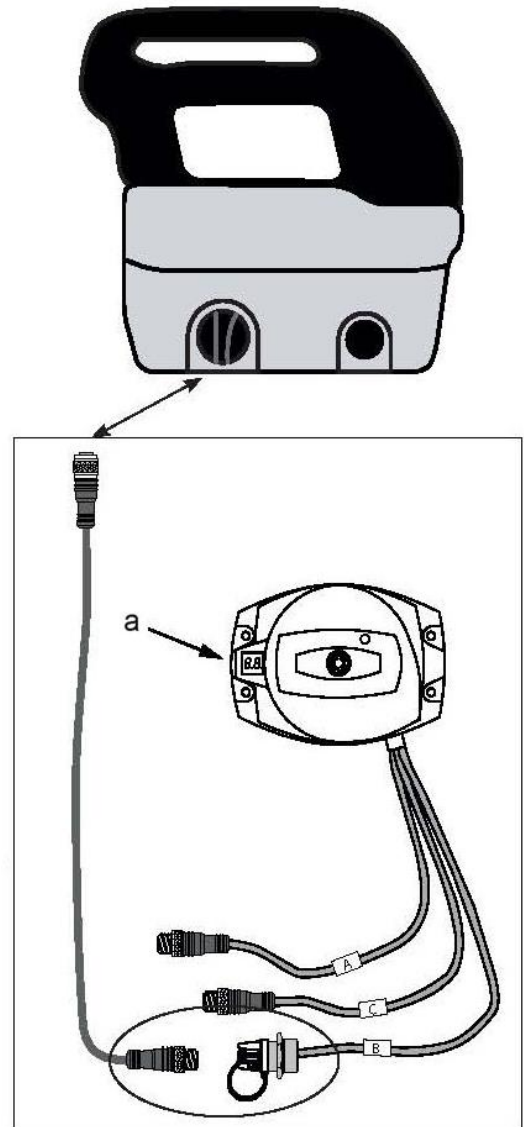
4) Hold the ON/SIGNAL button for about 10 seconds; the red light of the remote control turns on and repeated short sound signals are emitted to indicate that programming is in progress; the display panel on the receiver unit (a) will display "Po" and "Id".

5) When the programming is finished, the remote control turns off and the receiver returns to 'stand-by' mode.

6) Leaving the cable connected power on the remote control unit again. If successful, the display panel on the receiver unit will display "1-".

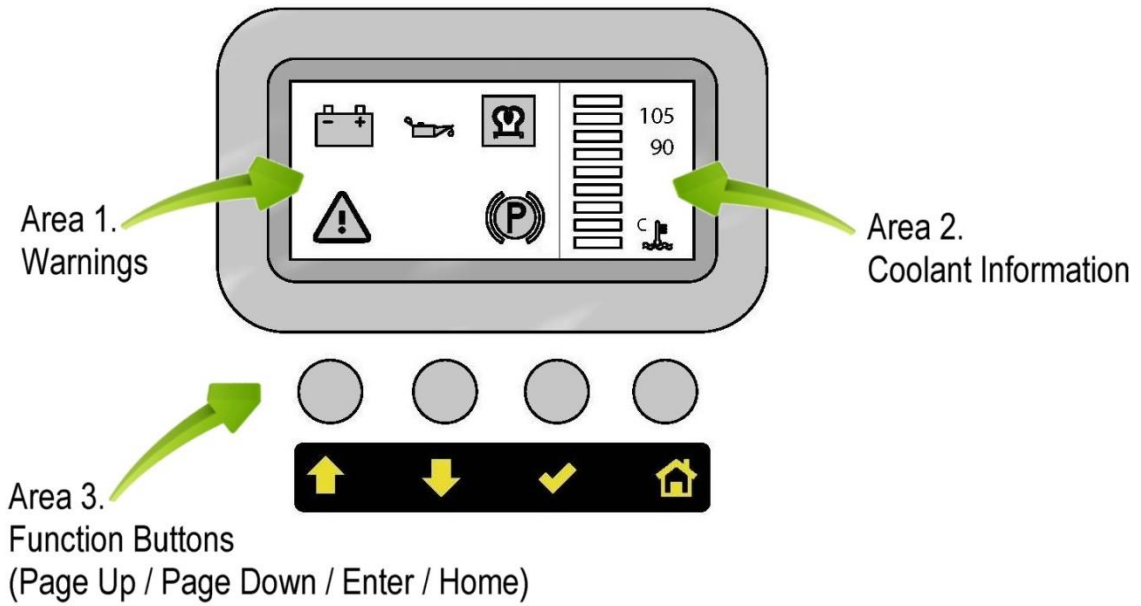
7) Disconnect the cable, replace the battery and test the radio control.

8) If the procedure fails; repeat the procedure again from the beginning.



# LCD DISPLAY (CANBUS Unit)

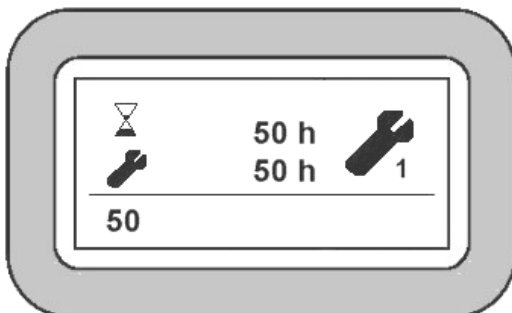
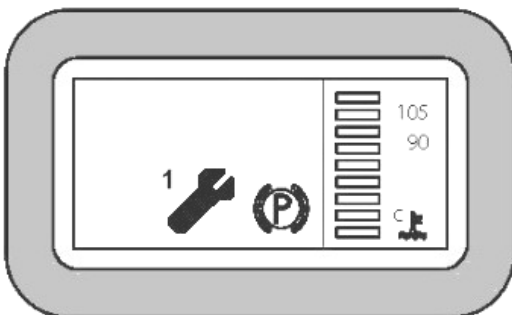
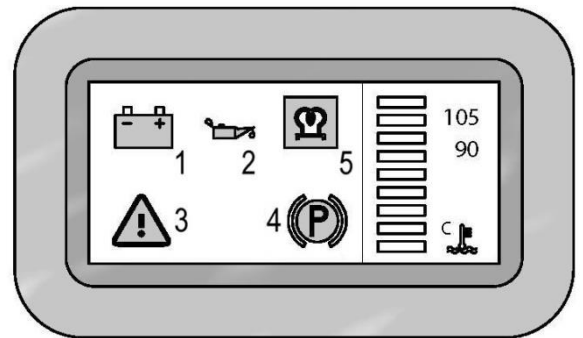
## Overview



## Home Page

With the ignition key inserted and turned to the on position (without starting the engine) the LCD unit will show the home page displaying the following icons;

1. Battery/Alternator Warning
2. Engine Oil Pressure Warning
3. Parking Brake Warning
4. Engine Stop
5. Pre-Heat Plugs (Optional)



## Service Menu

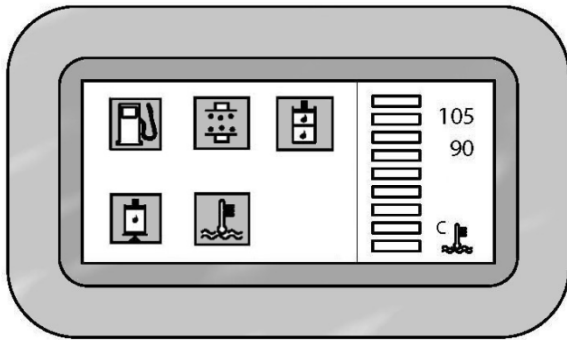
The service screen displays the number of hours the machine has been used and the number of hours remaining before the next service is due. Refer to the maintenance section for details of service schedules.

Warning (1) appears when the machine reaches the pre-established times for maintenance. Press the Page Up or Page Down to display the counter or the service code input screen.

**ATTENTION:** The Service Warning will flash every time the engine is started until the service code has been entered.

When the correct service work has been performed contact McConnel Service on +44 (0)1584 875 848 to obtain a 4 digit code required to reset the counter.

## Mechanical Fault Warnings



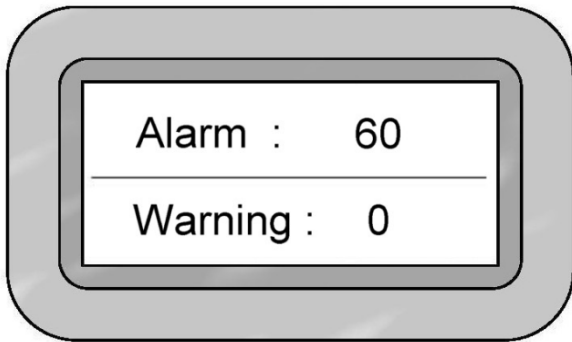
If the machine develops a problem or issue the LCD will display a warning symbol indicating the cause.

The chart below identifies the warning symbols that may be displayed and states machine action, cause, and the remedy required to correct the problem.

### Warnings Chart

DASHBOARD		HORN	SHUTDOWN	CAUSE	REMEDY
LED 1		YES	NO	Fuel level less than 1/4.	Add fuel.
LED 2		NO	NO	Parking brake on.	Move machine forwards or backwards to release brake.
LED 3		YES	NO	Hydraulic oil level below 2/3.	Top up hydraulic oil and check system for leaks.
		YES	YES	Hydraulic oil level too low.	Top up hydraulic oil and check system for leaks.
LED 4		NO	NO	Alternator not charging the battery.	Check belt tension correct. Contact Isuzu Service.
LED 5		NO	YES	Air filter clogged.	Change filter element.
LED 6		NO	YES	Hydraulic oil filter clogged.	Change filter element.
LED 7		NO	NO	Pre-heating on (Optional).	Wait until the light goes out before starting engine.
LED 8		NO	YES	Low engine oil pressure.	Check engine oil level, top up if required. Check electrical connection.
LED 9		NO	YES	Engine stop.	Release Emergency Stop Button and check correct LED's are displayed.
LED 10		NO	YES	Coolant temperature >110° C	Clean radiator matrix, check/top up coolant level. Check system for leaks.

## Control System Fault Warnings



If the control system develops a malfunction the screen will display 'Alarm' followed by a numeric error code to identify the cause of the malfunction.

The chart below identifies specific error codes and control components the faults relates to.

ERROR CODE	CAUSE
Set 4 + number	Fault / Error - Display Error
Set 6 + number	Fault / Error - Radio Communication Error
Set 7 + number	Fault / Error - Remote Control Manipulators
Set 9 + number	Fault / Error – Inclinator
Set 50 + number	Fault / Error – Control Outputs

If the control system reports a fault warning the machine should be stopped immediately and the engine switched off, re-start the machine again to determine if the system fault has cleared. In the event of a persistent fault contact McConnell Service for advice.

## Manual Control Unit (Emergency Track Operation only)

A manual control device for track operation is provided with the machine to allow the operator to bypass the Radio Controller in the event of a controller malfunction.

When connected to the machine, this device will allow the operator to raise and lower the flailhead and manoeuvre the mower in any direction.

This feature is primarily for use in an emergency situation to allow transport of the machine in the event of a sudden breakdown or for diagnosing an issue with the controller.

When operated in this mode the machine will only travel at minimum speed and all other control features are deactivated.

To use this control the unit must first be connected to the electronic ignition box, refer to the following page for details.



### WARNING!

The manual track control is for emergency situations and troubleshooting purposes only – never attempt to use this feature for normal work operations.

## Manual Controller



- A) Forwards left track
- B) Backwards left track
- C) Flailhead (tool) lift
- D) Flailhead (tool) lower
- E) Forwards right track
- F) Backwards right track

## Manual Controls Operation

*To manoeuvre the machine;*

Forward travel is by simultaneous operation of buttons 'A' & 'E'.

Right turn is by operation of button 'A' only.

Left turn is by operation of button 'E' only.

Reverse travel is by simultaneous operation of buttons 'B' & 'F'.

Counter-rotation to the right is by simultaneous operation of buttons 'A' & 'F'.

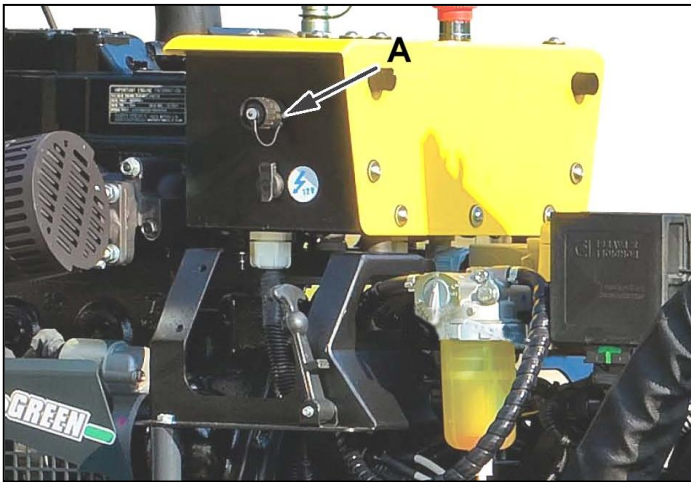
Counter-rotation to the left is by simultaneous operation of buttons 'B' & 'E'.

Flailhead (tool) lift is by operation of button 'C'.

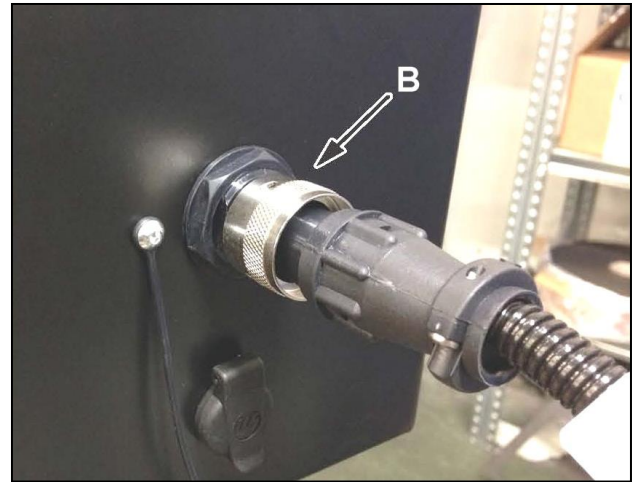
Flailhead (tool) lower is by operation of button 'D'.

## Control Unit Attachment

Connect the manual control unit to its connection point on the electronic ignition box; the connection point is located on the right hand side of the machine as shown in the photos below.



Location of connection point for the Manual Control Unit



Remove cover and plug unit into the connection point



## PRE-OPERATION CHECKS

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**WARNING! All checks or inspections of the machine should be performed with the machine parked on firm level ground with the engine switched off and the starting key removed.**

The following checks should be made daily before using the machine;

- Check all safety guarding is in good condition and fitted correctly.
- Check nuts and bolts for tightness, retighten if required.
- Check flail head for damaged or missing flails – replace if required before use.
- Check oil, coolant and fuel levels, replenish if required.
- Check filters – clean or replace if required.
- Check radiator matrix is clean – clear blockages if required using compressed air.
- Lubricate machine as per details stated in the maintenance section.



### **Work and Work Area Precautions**

- Always inspect the work area prior to operations; check for and remove foreign bodies such as large stones, metal component, wire and glass etc. which could damage machine component or be ejected by the flail head. Any immovable object should be visually marked or avoided.
- Ensure the area is clear of animals and persons. Never manoeuvre the machine into an area where you can no longer see it working.
- Only work the machine in grass or brushwood that is within its cutting capability; attempting to cut materials beyond the machines capability will damage components.
- When working on slopes always start at the bottom and work up.
- Never run the machine down a slope in excess of 50°
- Never operate the machine on slopes or ground where there is a risk of overturn.

## OPERATION

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Always wear safety shoes, ear defenders and safety glasses when operating the machine.



Always work in good lighting conditions. If necessary, use artificial lighting in compliance with local rules in force.



Do not smoke near the machine; oils, fuels and lubricants are flammable.

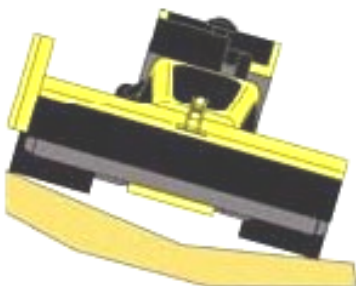
Before moving the machine, ensure that there are no persons, animals, or obstacles in the work zone.



Do not change direction whilst moving on kerbs, rocks or surfaces with considerable differences in height (*more than 20cm*); in these instances always move perpendicular to the obstacles.



When reversing uphill, do not steer when transferring from the level surface to the slope, if this is unavoidable, perform the manoeuvre gradually.



Do not move along the edge of a slope or on uneven ground with one track in the horizontal position and the other inclined or partially raised (*when machine is inclined in excess of 10°*). To avoid risk of track damage, always proceed with both tracks travelling on the same horizontal plane.



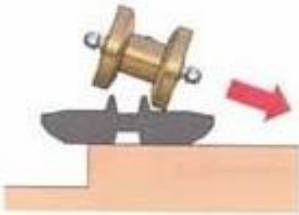
When the machine manoeuvres over an obstacle, a space is created between the bearing rollers and the track - this can cause the track to come off its seat. The same situation can occur in reverse when a space is created between bearing roller, idler roller, and track. To eliminate this risk, track guides are provided on the front part of the undercarriage.



If the machine changes direction, and the track cannot move sideways due to the presence of an obstacle, there is a risk that the track can be damaged or come off its seat; wherever possible avoid turning the machine when it is against an obstacle, if unavoidable, make manoeuvres slowly and gradually until clear of the object.



◀ If the machine moves in reverse in these conditions, there is risk of the track coming off its seat.



◀ If the machine is steered in these conditions, the track will come off its seat.

## MAINTENANCE SECTION

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### **Diesel Engine Maintenance**

For specific service and maintenance information regarding the diesel engine, refer to the engine manufacturer's handbook provided with the machine. Ensure all service and maintenance work on the engine is carried out at the intervals stated in that manual.

### **Maintenance Scheme (General Machine)**

#### **Every Hour**

Clean air suction filter.

Clean radiator matrix if required using a compressed air line.

Clean air intake area around the oil radiator.

Clean oil radiator.

#### **After Initial 8 Hours - New Machine**

Check nuts, bolts, pipes and hoses for tightness – *tighten if required.*

Check track tension and adjust if required – *refer to specific section for details.*

Check hydraulic oil level – *replenish if required.*

Clean radiator matrix – *use compressed air line.*

#### **Daily**

Clean radiator using compressed air line.

Check hydraulic oil level – *replenish if required.*

Check engine oil level – *replenish if required.*

Check coolant level – *replenish if required.*

#### **Every 50 Working Hours**

Grease carrying rollers and sliding rollers.

Check track tension and adjust if required (*60 Nm max*).

Check flail head belt tension and adjust if required.

\*Replace engine oil (*\*first oil change on new machine*).

#### **After Initial 100 Hours - New Machine**

Drain and replace hydraulic oil.

Replace hydraulic oil filter.

#### **Every 250 Working Hours**

Replace hydraulic oil filter.

Drain and replace engine oil.

Replace engine oil filter.

Replace fuel filter

#### **Every 500 Working Hours**

Drain and replace hydraulic oil.

Replace engine air filter.

#### **Every 1000 Working Hours**

Drain and replace engine coolant.

## **Maintenance Scheme (Track Components)**

### **Daily Checks**

Check track tension.

Check condition of gear motors.

Check track condition; *replace tracks when there is less than 10mm of tread remaining or sooner if there are visible signs of deep cuts or cracks.*

Check there are no stones or foreign bodies within the tracks, rollers, gears or sprockets.

### **Monthly Checks**

Check oil level in gear unit.

Check rollers are correctly fastened.

Check there is no slack in the bearings.

### **Six Monthly Checks**

Check wear and tear and overall condition of connections, pinions and lower rollers – *these must be replaced when they reach their maximum wear limit; refer to 'wear limits' page.*

Check brakes are working correctly.

Check all nuts and bolts for tightness.

### **Periodic Checks**

Check brakes and safety warning decals are in good condition.

Make sure the machine is thoroughly cleaned on a regular basis.

Check all fastenings, supports, steel structural parts, welds and pins etc. are in good condition.

Ensure paintwork is kept in good condition.

Lubricate the tracked undercarriage every 20 working hours.

### **Hydraulic Hoses**

Hoses and hydraulic connections should be inspected for signs of wear or damage on a regular basis, damaged or worn components must be replaced immediately. The working life of undamaged hoses is approximately six years, they should be replaced after this period.

## Cleaning the Air Filters Grills & Radiator



If the machine is running, reduce to minimum revs and allow engine to run for a further minute before switching off – *remove and pocket the ignition key.*

Clean outsides of air suction grills before releasing the rubber hooks and opening the cover. Clean the radiator matrix, inside of the air intake grill and surrounding area using a compressed air line, do not use any tools to clean the radiator that may cause damage to the fins. Close the cover and secure in place with the rubber hooks.

### WARNING!



If the engine temperature becomes too high a red temperature warning light on the ignition panel will be illuminated to notify the operator – where this occurs refer to the engine manufacturer's manual.

## Checking Hydraulic Oil Level

The procedure for checking and replenishing the machines hydraulic oil is as follows;

- Park the machine on a firm level site.
- Ensure engine is switch off and the key removed and pocketed.
- Release rubber hooks and raise the front engine cover.
- Unscrew the dipstick (located under the filler cap), remove and wipe with a clean rag.
- Replace dipstick without screwing in, then remove again and check the level – *oil level is correct if the oil reaches the marker on the dipstick.*
- If oil level is too low, top up using 'PANOLIN HLP SYNTH 46' oil (*E2019HLPSE46*).
- When oil level is correct, screw the dipstick back in, close and secure the engine cover.

**Note:** Only use 'PANOLIN HLP SYNTH 46' oil for topping up and oil changes; *failure to use the specified oil will result in a non-compliance of the Warranty.*





## Checking Engine Oil Level

The procedure for checking and replenishing the machines engine oil is as follows;

- Park the machine on a firm level site.
- Ensure engine is switched off and the key removed and pocketed.
- Undo the 4 knurled head screws and lower the cover.
- Remove dipstick and wipe with a clean rag.
- Replace dipstick then remove again and check the level – *oil level is correct if the oil reaches the upper marker on the dipstick.*
- If oil level is too low, top up using 'MOBIL SUPER 3000 X1 5W40' fully synthetic oil.  
*When topping up oil always clean the surrounding area of the filler cap before removal of the cap to avoid the risk of dirt contaminating the oil.*
- When oil level is correct, replace dipstick before raising and securing the cover.



Location of engine oil dipstick

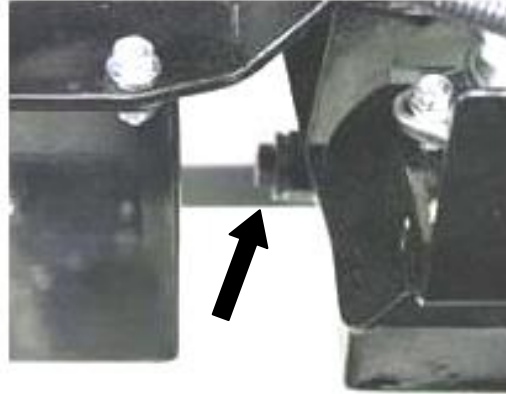
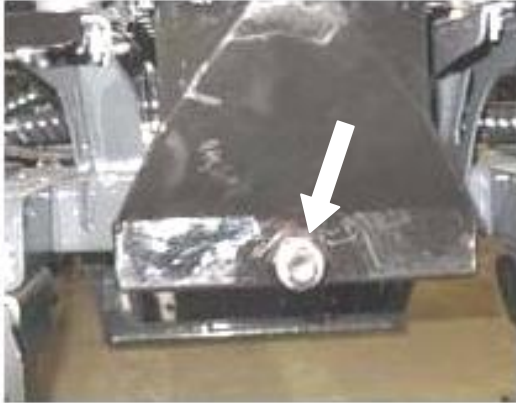
## Engine Oil Replacement and Filter Change

Oil Capacity: 6.1L without filter  
6.6L with filter

Oil Type: MOBIL SUPER 3000 X1 5W40 Fully Synthetic

The procedure for changing the engine oil and filter is as follows;

- Park the machine on a firm level site.
- Remove drain plug and release the oil into a suitable container – *ensure the container used has sufficient capacity for the amount of oil.*



Engine oil drain plug location

- Once all the oil has been released, replace drain plug and torque to 34.5Nm.
- Unscrew and remove the engine oil filter ►



- Take the new filter and smear some engine oil on the rubber seal before fitting – *screw the filter hand tight, then turn it approximately a further  $\frac{3}{4}$  of a turn.*
- Remove filler cap and slowly refill with 6.6L of MOBIL SUPER 3000 X1 5W40 engine oil.
- Replace filler cap and start the engine.
- Run engine for 5 minutes or so and stop for a further 3 minutes before checking the oil level is correct.

**NOTE: Used engine oil is both a dangerous waste and a precious raw material; collect it in a suitable container and recycle it. Never pour waste oil into drains or waterways – it is harmful and illegal.**

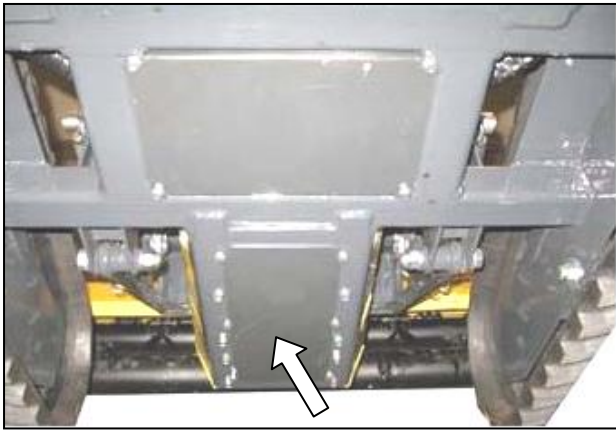
## Hydraulic Oil Replacement and Filter Change

Hydraulic Oil Tank Capacity: 18 Litres

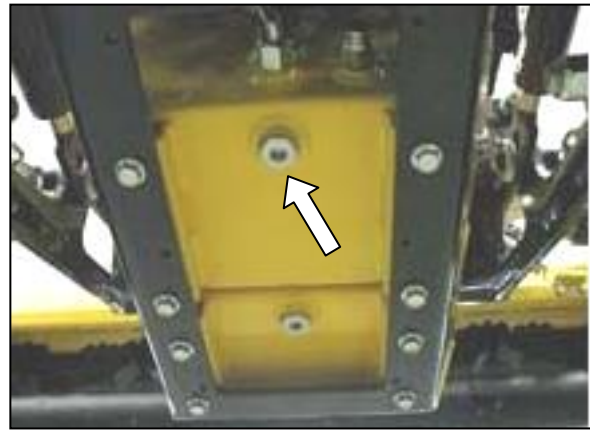
Complete System Capacity: 28 Litres

The procedure for changing the hydraulic oil and filter is as follows;

- Remove the protection plate from the underside of the hydraulic oil tank.  
*Note: Removal of the plate allows access to both the hydraulic tank drain plug and the fuel tank drain plug – identify the correct plug before continuing to the next step.*



Tank protection plate

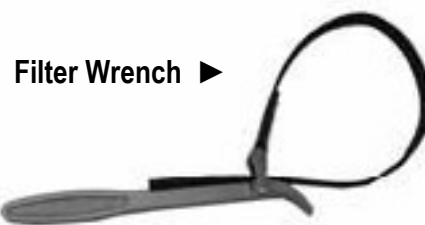


Hydraulic oil tank drain plug

- Remove drain plug and release the oil into a suitable container.
- When the oil has drained completely, replace drain plug and refit protection plate.
- Unscrew and remove the hydraulic oil filter, this is located under the bonnet on the left hand side of the machine – *the filter can be removed by using either a filter wrench or a hexagonal 32mm spanner.*



◀ Hydraulic oil filter location



Filter Wrench ▶

- Fit new hydraulic oil filter and tighten securely – take care not to over tighten.  
*Note: Always replace filters at the intervals stated in the maintenance schedule using quality original filters as specified and supplied by the manufacturer.*
- Refill the hydraulic oil tank with 'PANOLIN HLP SYNTH 46' hydraulic oil – check using the dipstick until the level is correct.
- Start engine and allow it to run for 2 minutes.
- Stop engine and re-check oil level on the dipstick, top up if the level has dropped.
- Check all components and covers are tightly secured before using the machine.

**NOTE: Used oil is both a dangerous waste and a precious raw material; collect it in a suitable container and recycle it. Never pour waste oil into drains or waterways – it is harmful and illegal.**

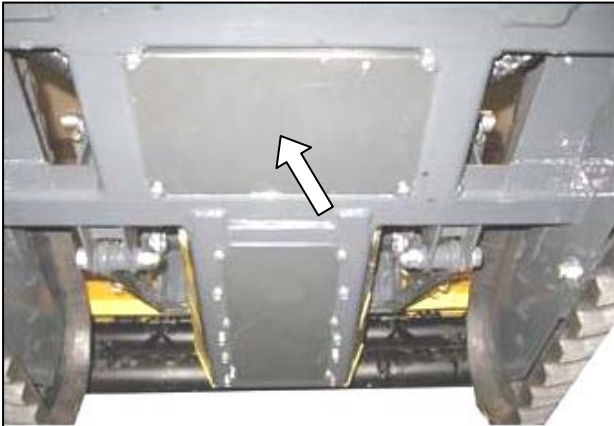
## Hydraulic Distributor Valve

The distributor valve that controls the hydraulic functions of the machine is located under the vehicle and is only accessible from beneath the machine. When working on this, or any other item located under the machine, great care must be adopted to ensure the machine is securely positioned before attempting to access or work on the component.



**WARNING:** Never attempt to work under any machine that it not safely supported and chocked using suitable equipment specifically designed for the task and capable of supporting its weight.

Access to the valve is gained by removal of the protection plate which is held in position by six bolts.



Hydraulic valve protection plate



Hydraulic distributor valve



## Fuel Filter Cleaning / Replacement

The procedure for cleaning or renewing the fuel filter is as follows;

Park the machine on a firm level site, switch the engine off and open the engine cover.



Fuel Filter



Fuel Supply Tap

- Close the fuel supply tap located on the filter housing.
- Place a suitable container under the filter assembly and unscrew the filter bowl securing ring using a filter key.
- Carefully remove filter bowl using the container underneath to catch spilled fuel - retain sealing ring for subsequent re-attachment.
- Remove and clean (or renew) the filter element.
- Clean out the inside of the filter bowl using a clean rag.
- Re-install the filter and refit the filter bowl ensuring the sealing ring is fitted.
- Screw the filter bowl securing ring to a point where the sealing ring seats on the housing and tighten further third of a turn.
- Open tap to restore the fuel supply to the filter.
- Unscrew the breather screw on the fuel filter by approximately one turn.
- Place a collecting bowl under the fuel filter.
- Turn ignition key to position 1, this will switch on the electric fuel pump.
- Allow the pump to run until fuel (free of bubbles) begins to flow from the breather screw.
- Screw the breather screw back in.
- Start the engine.
- Check components to ensure there is no fuel leakage.

**WARNING: Do not allow the starter motor to run for more than 30 seconds at a time if the engine fails to start – allow at least 2 minutes before re-starting.**

## Fuel Filter Water Drain

Water will accumulate in the filter bowl that will from time to times need to be purged; the frequency of this task will primarily depend on the quality of the diesel being used. The filter bowl should be regularly inspected, and water drained off as and when required. The procedure for draining the water is as follows;

- With the engine switched off, place a suitable container under the fuel filter.
- Open the water drain valve located on the base of the filter bowl.
- Allow water to run into the container until it is gradually replaced by a flow of fuel.
- Close the drain valve.



Water Drain Valve

## Priming the Fuel System

If at any time the machine runs out of fuel, it will be necessary to prime the fuel system in order to get it running again – the procedure for this is as follows;

- Fill the tank with fuel.
- Unscrew the breather screw on the fuel filter by approximately one turn.
- Place a collecting bowl under the fuel filter.
- Turn ignition key to position 1, this will switch on the electric fuel pump.
- Allow the pump to run until fuel (free of bubbles) begins to flow from the breather screw.
- Screw the breather screw back in.
- Start the engine.

**WARNING: Do not allow the starter motor to run for more than 30 seconds at a time if the engine fails to start – allow at least 2 minutes before re-starting.**



### Support Springs

The hydraulic rams that position the front mounted flailhead are equipped with support springs, the support pressure offered by the springs can be adjusted to suit differing needs and applications by altering their work position tension. The procedure for adjusting the springs is as follows;

- Raise the flailhead fully by operation of the hydraulic rams.
- Remove bolt and washer from the ram rod end and release the chain from the lug.
- Re-attach the chain selecting an alternative link to either increase or decrease tension.
- Replace washer and bolt to secure in position.
- Repeat the process on the opposite ram.



### Steel Tracks

Tracks equipped with steel treads can be supplied as an alternative to the normal all rubber type - the steel tread version has the additional option of being fitted with steel spikes.

To fit the spikes remove every second steel tread by removal of the 3 x M8 Allen headed screws, and replace with the steel spike treads using the screws supplied and torque to 70Nm.

If a machine is fitted with spikes the operator must avoid driving the machine on any surfaces that would suffer damage from the spikes such roads, car parks, recreation areas etc. unless the machine has been fitted with rubber transport blocks specifically designed to protect surfaces.



### Transport Blocks Fitment

The rubber transport blocks have holes in them that locate on the spikes and are fitted by pushing them onto each set of accessible spikes before slowly driving the machine forward so its weight forces them tightly into place; repeat the process until all the spike sets are fitted with a block. After transportation a lever or large screwdriver will be required to prise the blocks back off the spikes.



## Replacing Tracks

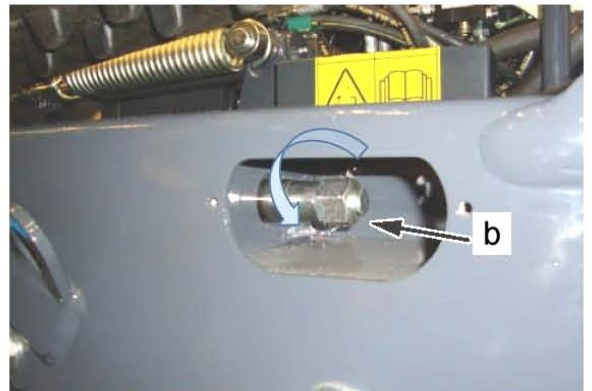
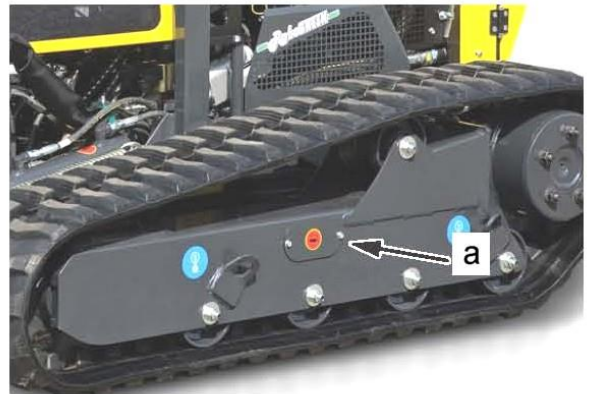
Tracks must be changed when only 10mm of tread remains, or sooner if they show signs of excessive cuts or cracks. The procedure for changing the tracks is as follows;

**WARNING:** Never attempt to work on any machine that is not safely supported and chocked using suitable equipment specifically designed for the task and capable of supporting its weight.



Ensure suitable safety gear is worn at all times when performing maintenance tasks. Beware, there is 'pinch risk' when working on these components.

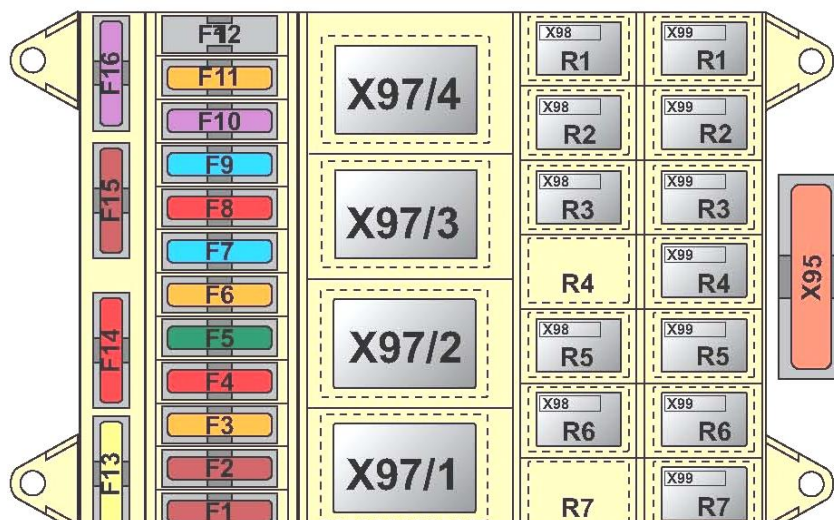
- Raise the machine off the ground to a height of approximately 30-40cm; *ensure the machine is stable and suitably supported.*
- Clean undercarriage components and their surrounding area prior to performing maintenance on them.
- Remove the track tensioner adjustment cover (a) to allow access to the tensioner grease fitting and nut.
- Use a 27mm box end wrench to SLOWLY loosen the plug nut (b). As this is loosened, grease will be ejected from the threaded hole. Loosen until grease is no longer ejected and the nut is loose; it is not necessary to completely remove the nut.
- Using a suitable pry bar, lever, or ratchet strap, draw the Idler Sprocket in towards the rear of the machine until there is sufficient slack in the track to allow it to be removed. While pulling the top of the track away from the machine rotate the track on the sprockets at the same time to allow the track to "walk off" the undercarriage. The track is heavier than it looks; do not attempt to hold its weight, rather let it fall to the floor.
- To replace; align the track groove with the rear sprocket ensuring the sprocket teeth are in the correct location. Lay the front of the track over the idler sprocket and while pushing the top of the track inwards, rotate the track assembly to "walk" the track on.
- Re-tighten the 27mm grease plug nut and use the special grease gun to pressurise the track tensioning cylinder. The gauge on the grease gun should read 130 bar.



## Lubrication of Undercarriage Components

Components of the tracked undercarriage (rollers, pins, bushings etc.), must be greased every 20 working hours.

# ELECTRICAL SYSTEM



## Fuses & Relays

F1	Fuel pump	7,5 Amp
F2	Actuator	7,5 Amp
F3	+15 Controllers & Display	5 Amp
F4	Hold Solenoid + Saftey Stopdown	10 Amp
F5	Pull Solenoid	30 Amp
F6	+15 Warnings Relay	5 Amp
F7	Beacon	15 Amp
F8	Horn	10 Amp
F9	Manual Command	15 Amp
F10	+12V Sensors & Buttons	3 Amp
F11	Alternator	5 Amp
F12	Free	
F13	+30 3B6 Controller	20 Amp
F14	+12V Plug	10 Amp
F15	Receiver Fuse	7,5 Amp
F16	+30 Canview Display	3 Amp
X95	General Fuse	40 Amp

X97/R1	Pull Solenoid relay	X98/R6	Hold solenoid
X97/R2	Air Heater (optional)	X98/R7	Free
X97/R3	Starter relay	X99/R1	Radio-Control stop (Link missing)
X97/R4	Battery switch	X99/R2	Manual control
X98/R1	Actuator +	X99/R3	Beacon lamp
X98/R2	Actuator -	X99/R4	Clean Fix fan (Opt.)
X98/R3	Horn	X99/R5	Check test before start
X98/R4	Free	X99/R6	Engine oil pressure sensor
X98/R5	Lower hyd. oil level	X99/R7	High water engine temp.



## Parking Brake Release

During operation or transport, situations may arise when it may be necessary to tow the machine. Before attempting to tow the machine the parking brake must be manually released to reduce the possibility of damage to the drive motor, tracks, or braking systems, and provide safe towing.

The procedure of releasing the brakes requires access to the brake flange plate at the back of the drive motor and utilisation of the following items; a 12mm bolt, a 12mm nut and a support plate with a central hole. The method of release is described below;

### WARNING!



Ensure machines tracks are safely and securely chocked before attempting to release the brakes.

Remove the 4 bolts which retain the cover to the drive motor housing to gain access to the brake assembly on the back of the drive motor.



Pry the rubber dust cover from the brake release access hole.



With nut and support plate on the 12mm bolt; thread the bolt into the manual brake release hole until it bottoms out in the hole. Move the washer down the shank of the bolt and thread the nut down until it is in firm contact with the metal support plate. Tightening the nut will gradually draw the bolt out and pull the brake plates away releasing the brakes. Turn the nut until it tightens against the plate and will no longer turn. Stop when resistance prevents further movement. **Do not over-tighten the nut.**



## Towing

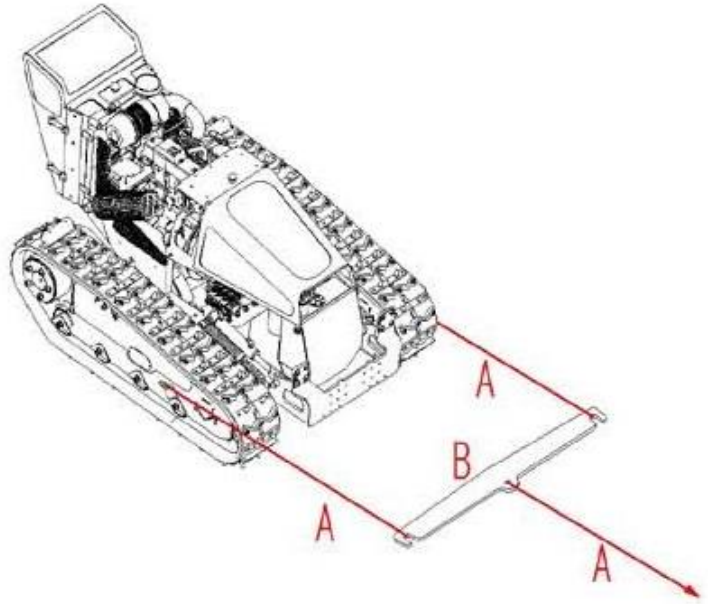
Manually release the braking system before attempting to tow the machine, refer to previous page for details of this procedure.

Suitable towing straps/chains that are rated to a minimum of 2 ton and are free from damage or defects should be used to tow the machine and should be configured as illustrated in the diagram shown opposite.

A. Towing strap/chain (*Min. 2 ton rating*).

B. Link device (*Min. 2 ton rating*).

Attach the straps/chains to the lifting point positions on each side of the mower. Tow the machine maintaining even pull on each side in a forward direction. Avoid towing the machine from one side or the other as this can risk damaging the tracks and/or track components.



**NOTE;** Towing of the machine is for emergency situations only and should be avoided if at all possible. For towing on downward inclines suitable rigid towing equipment must be used.

### WARNING!



Care must be adopted at all times when towing the machine as there will be no form of braking. Chock tracks to avoid risk of 'freewheeling' and keep all persons clear of the front and rear of the machine when the parking brakes have been manually released.

### WARNING!



When towing or lifting the machine the correct attachment points must be used, failure to observe this may result in serious damage or injury to operators and/or bystanders.

## Machine Storage

For extended periods of storage it is advisable that the machine be kept in a clean dry environment protected from the elements to avoid risk of corrosion. The temperature of the storage location should not fall below 0°C or rise above 40°C and the machine must not be stored near heat sources, flames or explosives.

The machine should be thoroughly cleaned and lubricated prior to storage. At this point it is good practice to check the machine for worn or damaged components - any parts that require replacing should be ordered and fitted at the earliest opportunity so the machine is fully prepared for the next seasons work.

For security reasons the remote control unit and starting key should be removed and stored in a safe secure location separate from the machine.

## TROUBLESHOOTING

<b>Symptom</b>	<b>Possible Cause</b>	<b>Solution</b>
Track damage.	Excessive tread wear; Loosening/breaking of internal structural steel rope.	Replace track.
Track slackens frequently.	Faulty tensioner valve. Damaged tensioner seal. Worn tensioner components.	Replace valve. Replace seal. Replace worn components.
Upper track does not stay in position.	Track slide worn. Upper roller worn.	Replace slide. Replace upper roller.
Lower track does not stay in position.	Lower track guide worn. Lower roller worn.	Replace lower track guide. Replace lower roller.
Track 'jams' when the machine is steering.	Material (stones, rocks, earth etc.) trapped between rollers, sprockets, idler roller and track.	Remove material by turning the track in both directions while slackening slightly, raise machine at same time if possible.
Oil leakage	Hardened seals. Gasket/seals damaged or worn.	Clean around component and recheck after a few days. Contact dealer.
Excessive noise.	Internal malfunction. Worn seals.	Contact dealer.
Excessive vibration.	Internal malfunction. Worn seals.	Contact dealer.
Overheating	Lack of oil. Arduous conditions/hot climate. Brakes binding.	Add oil. Contact dealer. Check brake release pressure.
Motor runs but gear unit not working.	Motor wrongly assembled. Internal malfunction. Brake jammed.	Check coupling between motor and gear unit. Contact dealer. Check braking system.
Brake not releasing.	Lack of brake pressure. Faulty brake seals.	Check brake connections. Contact dealer.
Brakes not locking.	Residual pressure in circuit. Worn brake components.	Check hydraulic system. Contact dealer.

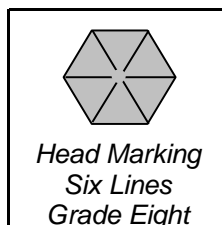
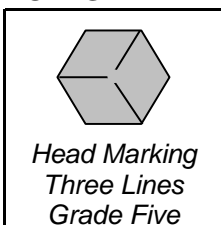
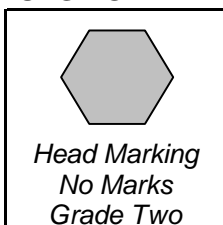


# TORQUE SETTINGS FOR FASTENERS

The Chart below lists the correct tightening torque for fasteners. The Chart should be referred to when tightening or replacing bolts in order to determine the grade of bolt and the correct torque unless specific torque values are assigned in the text of the manual.

*Recommended torque is quoted in Foot-Pounds and Newton-Metres within this manual. The equation for conversion is 1 Nm. = 1.356 ft. lbs.*

## TORQUE VALUES FOR IMPERIAL BOLTS



**NOTE:**  
The values in the chart apply to fasteners as received from the supplier, dry or when lubricated with normal engine oil. They DO NOT apply if special graphited, molydisulphide greases, or other extreme pressure lubricants are used. This applies to both UNF and UNC coarse threads.

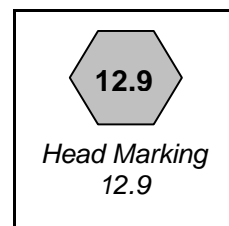
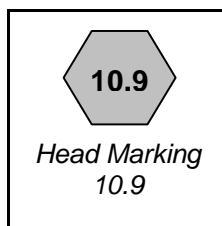
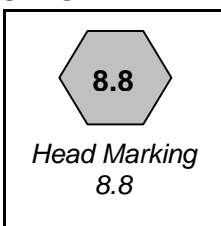
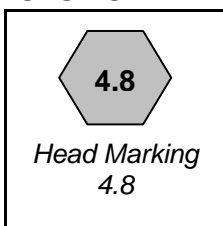
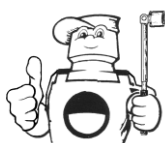
Bolt Dia.
1/4"
5/16"
3/8"
7/16"
1/2"
9/16"
5/8"
3/4"
7/8"
1"
1-1/8"
1-1/4"
1-3/8"
1-1/2"

Value (Dry)	
ft.lb.	Nm.
5.5	7.5
11	15.0
20	27.0
32	43.0
50	68.0
70	95.0
100	135.0
175	240.0
175	240.0
270	360.0
375	510.0
530	720.0
700	950.0
930	1250.0

Value (Dry)	
ft.lb.	Nm.
9	12.2
18	25.0
33	45.0
52	70.0
80	110.0
115	155.0
160	220.0
280	380.0
450	610.0
675	915.0
850	115.0
1200	1626.0
1550	2100.0
2100	2850.0

Value (Dry)	
ft.lb.	Nm.
12.5	17.0
26	35.2
46	63.0
75	100.0
115	155.0
160	220.0
225	305.0
400	540.0
650	880.0
975	1325.0
1350	1830.0
1950	2650.0
2550	3460.0
3350	4550.0

## TORQUE VALUES FOR METRIC BOLTS.



Bolt Dia.
6mm
8mm
10mm
12mm
14mm
16mm
18mm
20mm
22mm
24mm
27mm
30mm

Value (Dry)	
ft.lb.	Nm.
4.5	6.1
11	14.9
21	28.5
37	50.2
60	81.4
92	125.0
125	170.0
180	245.0
250	340.0
310	420.0
450	610.0
625	850.0

Value (Dry)	
ft.lb.	Nm.
8.5	11.5
20	27.1
40	54.2
70	95.0
110	150.0
175	240.0
250	340.0
350	475.0
475	645.0
600	810.0
875	1180.0
1200	1626.0

Value (Dry)	
ft.lb.	Nm.
12	16.3
30	40.1
60	81.4
105	140.0
165	225.0
255	350.0
350	475.0
500	675.0
675	915.0
850	1150.0
1250	1700.0
1700	2300.0

Value (Dry)	
ft.lb.	Nm.
14.5	20.0
35	47.5
70	95.0
120	160.0
190	260.0
300	400.0
410	550.0
580	790.0
800	1090.0
1000	1350.0
1500	2000.0
2000	2700.0





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