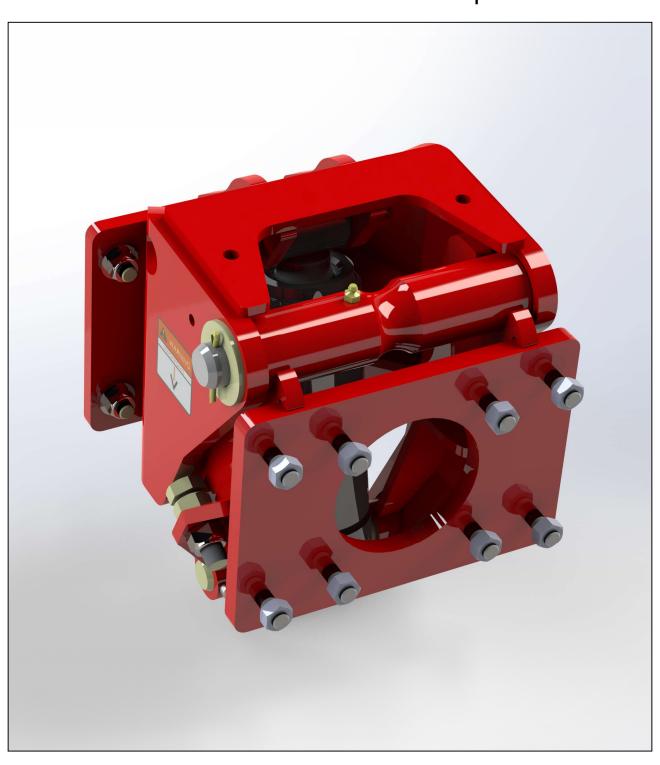
Publication 999 June 2021 Part No. 24214.99



# ORBITER HEAD KIT

Kit: 7190918

**Operator Manual** 



# **IMPORTANT**

## VERIFICATION OF WARRANTY REGISTRATION



#### **Dealer Warranty Information & Registration Verification**

It is imperative that the selling dealer registers this machine with McConnel Limited before delivery to the end user – failure to do so may affect the validity of the machine warranty.

To register machines; log onto <a href="https://my.mcconnel.com">https://my.mcconnel.com</a> and select 'Machine Registration' which can be found in the 'Warranty' section of the site. Confirm to the customer that the machine has been registered by completing the verification form below.

Registration Verification	Serial No.				
Dealer Name:					
Dealer Address:					
Customer Name:					
Date of Warranty Registration:/ Dealer Sign	ature:				

#### **Note to Customer / Owner**

Please ensure the section above has been completed and signed by the dealer to verify your machine has been registered with McConnel Limited.

IMPORTANT: During the initial 'bedding in' period of a new machine it is the customer's responsibility to regularly inspect all nuts, bolts and hose connections for tightness and re-tighten if required. New hydraulic connections occasionally weep small amounts of oil as the seals and joints settle in – where this occurs it can be cured by re-tightening the connection – refer to torque settings chart below. The tasks stated above should be performed on an hourly basis during the first day of work and at least daily thereafter as part of the machine's general maintenance procedure.

CAUTION: DO NOT OVER TORQUE HYDRAULIC FITTINGS AND HOSES

#### **Torque Settings for Hydraulic Fittings**

Hydraulic Hose Ends					
BSP	BSP Setting Metric				
1/4"	18 Nm	19 mm			
3/8"	31 Nm	22 mm			
1/2"	49 Nm	27 mm			
5/8"	60 Nm	30 mm			
3/4"	80 Nm	32 mm			
1"	125 Nm	41 mm			
1.1/4"	190 Nm	50 mm			
1.1/2"	250 Nm	55 mm			
2"	420 Nm	70 mm			

_				
Port Adaptors with Bonded Seals				
BSP	Setting	Metric		
1/4"	34 Nm	19 mm		
3/8"	47 Nm	22 mm		
1/2"	102 Nm	27 mm		
5/8"	122 Nm	30 mm		
3/4"	149 Nm	32 mm		
1"	203 Nm	41 mm		
1.1/4"	305 Nm	50 mm		
1.1/2"	305 Nm	55 mm		
2"	400 Nm	70 mm		

## **WARRANTY POLICY**

#### WARRANTY REGISTRATION

All machines must be registered, by the selling dealer with McConnel Ltd, before delivery to the end user. On receipt of the goods it is the buyer's responsibility to check that the Verification of Warranty Registration in the Operator's Manual has been completed by the selling dealer.

#### 1. LIMITED WARRANTIES

- 1.01. All mounted machines supplied by McConnel Ltd are warranted to be free from defects in material and workmanship from the date of sale to the original purchaser for a period of 12 months, unless a different period is specified.
  - All Self Propelled Machines supplied by McConnel Ltd are warranted to be free from defects in material and workmanship from the date of sale to the original purchaser for a period of 12 months or 1500 hours. Engine warranty will be specific to the Manufacturer of that unit.
- 1.02. All spare parts supplied by McConnel Ltd and purchased by the end user are warranted to be free from defects in material and workmanship from the date of sale to the original purchaser for a period of 6 months. All parts warranty claims must be supported by a copy of the failed part invoice to the end user. We cannot consider claims for which sales invoices are not available.
- 1.03. The warranty offered by McConnel Ltd is limited to the making good by repair or replacement for the purchaser any part or parts found, upon examination at its factory, to be defective under normal use and service due to defects in material or workmanship. Returned parts must be complete and unexamined. Pack the component(s) carefully so that any transit damage is avoided. All ports on hydraulic items should be drained of oil and securely plugged to prevent seepage and foreign body ingress. Certain other components, electrical items for example, may require particular care when packing to avoid damage in transit.
- 1.04. This warranty does not extend to any product from which McConnel Ltd's serial number plate has been removed or altered.
- 1.05. The warranty policy is valid for machines registered in line with the terms and conditions detailed and on the basis that the machines do not extend a period of 24 months or greater since their original purchase date, that is the original invoice date from McConnel Limited.

  Machines that are held in stock for more than 24 months cannot be registered for warranty.
- 1.06. This warranty does not apply to any part of the goods, which has been subjected to improper or abnormal use, negligence, alteration, modification, fitment of non-genuine parts, accident damage, or damage resulting from contact with overhead power lines, damage caused by foreign objects (e.g. stones, iron, material other than vegetation), failure due to lack of maintenance, use of incorrect oil or lubricants, contamination of the oil, or which has served its normal life. This warranty does not apply to any expendable items such as blades, belts, clutch linings, filter elements, flails, flap kits, skids, soil engaging parts, shields, guards, wear pads, pneumatic tyres or tracks.
- 1.07. Temporary repairs and consequential loss i.e. oil, downtime and associated parts are specifically excluded from the warranty.
- 1.08. Warranty on hoses is limited to 12 months and does not include hoses which have suffered external damage. Only complete hoses may be returned under warranty, any which have been cut or repaired will be rejected.
- 1.09. Machines must be repaired immediately a problem arises. Continued use of the machine after a problem has occurred can result in further component failures, for which McConnel Ltd cannot be held liable, and may have safety implications.
- 1.10. If in exceptional circumstances a non McConnel Ltd part is used to effect a repair, warranty reimbursement will be at no more than McConnel Ltd's standard dealer cost for the genuine part.

- 1.11. Except as provided herein, no employee, agent, dealer or other person is authorised to give any warranties of any nature on behalf of McConnel Ltd.
- 1.12. For machine warranty periods in excess of 12 months the following additional exclusions shall apply:
- 1.12.1. Hoses, exposed pipes and hydraulic tank breathers.
- 1.12.2. Filters.
- 1.12.3. Rubber mountings.
- 1.12.4. External electric wiring.
- 1.12.5. Bearings and seals
- 1.12.6. External Cables, Linkages
- 1.12.7. Loose/Corroded Connections, Light Units, LED's
- 1.12.8. Comfort items such as Operator Seat, Ventilation, Audio Equipment
- 1.13. All service work, particularly filter changes, must be carried out in accordance with the manufacturer's service schedule. Failure to comply will invalidate the warranty. In the event of a claim, proof of the service work being carried out may be required.
- 1.14. Repeat or additional repairs resulting from incorrect diagnosis or poor quality previous repair work are excluded from warranty.

NB Warranty cover will be invalid if any non-genuine parts have been fitted or used. Use of non-genuine parts may seriously affect the machine's performance and safety. McConnel Ltd cannot be held responsible for any failures or safety implications that arise due to the use of non-genuine parts.

#### 2. REMEDIES AND PROCEDURES

- 2.01. The warranty is not effective unless the Selling Dealer registers the machine, via the McConnel web site and confirms the registration to the purchaser by completing the confirmation form in the operator's manual.
- 2.02. Any fault must be reported to an authorised McConnel Ltd dealer as soon as it occurs. Continued use of a machine, after a fault has occurred, can result in further component failure for which McConnel Ltd cannot be held liable.
- 2.03. Repairs should be undertaken within two days of the failure. Claims submitted for repairs undertaken more than 2 weeks after a failure has occurred, or 2 days after the parts were supplied will be rejected, unless the delay has been authorised by McConnel Ltd. Please note that failure by the customer to release the machine for repair will not be accepted as a reason for delay in repair or submitting warranty claims.
- 2.04. All claims must be submitted, by an authorised McConnel Ltd Service Dealer, within 30 days of the date of repair.
- 2.05. Following examination of the claim and parts, McConnel Ltd will pay, at their discretion, for any valid claim the invoiced cost of any parts supplied by McConnel Ltd and appropriate labour and mileage allowances if applicable.
- 2.06. The submission of a claim is not a guarantee of payment.
- 2.07. Any decision reached by McConnel Ltd. is final.

#### 3. LIMITATION OF LIABILITY

- 3.01. McConnel Ltd disclaims any express (except as set forth herein) and implied warranties with respect to the goods including, but not limited to, merchantability and fitness for a particular purpose.
- 3.02. McConnel Ltd makes no warranty as to the design, capability, capacity or suitability for use of the goods.
- 3.03. Except as provided herein, McConnel Ltd shall have no liability or responsibility to the purchaser or any other person or entity with respect to any liability, loss, or damage caused or alleged to be caused directly or indirectly by the goods including, but not limited to, any indirect, special, consequential, or incidental damages resulting from the use or operation of the goods or any breach of this warranty. Notwithstanding the above limitations and warranties, the manufacturer's liability hereunder for damages incurred by the purchaser or others shall not exceed the price of the goods.
- 3.04. No action arising out of any claimed breach of this warranty or transactions under this warranty may be brought more than one (1) year after the cause of the action has occurred.

#### 4. MISCELLANEOUS

- 4.01. McConnel Ltd may waive compliance with any of the terms of this limited warranty, but no waiver of any terms shall be deemed to be a waiver of any other term.
- 4.02. If any provision of this limited warranty shall violate any applicable law and is held to be unenforceable, then the invalidity of such provision shall not invalidate any other provisions herein.
- 4.03. Applicable law may provide rights and benefits to the purchaser in addition to those provided herein.

McConnel Limited

## **CONTENTS**

General Information	1
Safety Decals	1
Safety Information	3
Installation	7
Operation	g
Maintenance	10

Read this manual before fitting or operating the machine. Whenever any doubt exists contact your dealer or the McConnel Service Department for assistance.

#### Only use Twose Genuine Parts on Twose equipment and machinery.

DEFINITIONS: The following definitions apply throughout this manual;

## **A** DANGER

DANGER: Alerts to a hazardous situation which will result in death or serious injury if not observed carefully.

## **AWARNING**

WARNING: Alerts to a hazardous situation which could result in death or serious injury if not observed carefully.

## **ACAUTION**

CAUTION: Alerts to a hazardous situation which could result in damage to the machine and/or equipment if not observed carefully.

## NOTICE

NOTICE: Specific or general information considered important or useful to emphasise.

LEFT HAND (LH) & RIGHT HAND (RH): These terms are applicable to the machine when fitted to the tractor and viewed from the rear; these terms also apply to tractor references.

Note: Images in this manual are provided for instruction and informational purposes only and may not show components in their entirety. In certain instances images may appear different to the actual machine; where this occurs the general procedure will be basically the same. E&OE.

#### SAFETY DECALS

The safety decals shown below are displayed on the orbiter; these decals should be kept in a readable condition and replaced immediately if damaged or unreadable.



Pinch Point Warning Decal (Part No. 02962764)



Thrown Debris / Trap Risk Warning Decal (Part No. 09.821.26)



This component / accessory is primarily designed for fitment to Twose Trimmers, therefore all safety aspects for this component relate to the safe use of the machinery it is attached to and will be stated in the safety section of the operation manual for that machine. A copy of the safety information is provided here in order to reiterate and refresh your memory.

This machine has the potential to be extremely dangerous, in the wrong hands it can kill or maim. It is therefore imperative that the owner, and the operator of this machine, read the following section to ensure that they are both fully aware of the dangers that do, or may exist, and their responsibilities surrounding its use.

The operator of this machine is responsible not only for their own safety but equally for the safety of others who may come into the close proximity of the machine, as the owner you are responsible for both.

#### POTENTIAL SIGNIFICANT DANGERS ASSOCIATED WITH THE USE OF A MACHINE:

- Being hit by debris thrown by rotating components.
- Being hit by machine parts ejected through damage during use.
- ▲ Being caught on a rotating power take-off (PTO) shaft.
- ▲ Being caught in other moving parts i.e.: belts, pulleys and cutting heads.
- ▲ Electrocution from Overhead Power Lines (by contact with or 'flashover' from).
- ▲ Being hit by cutting heads or machine arms as they move.
- ▲ Becoming trapped between tractor and machine when hitching or unhitching.
- ▲ Tractor overbalancing when machine arm is extended.
- ▲ Injection of high-pressure oil from hydraulic hoses or couplings.
- ▲ Machine overbalancing when freestanding (out of use).
- Road traffic accidents due to collision or debris on the road.

#### **BEFORE USING A MACHINE YOU MUST:**

- ▲ Ensure you read all sections of the operator handbook.
- ▲ Ensure the operator is, or has been, properly trained to use the machine.
- ▲ Ensure the operator has been issued with and reads the operator handbook.
- ▲ Ensure the operator understands and follows the instructions in operator handbook.
- ▲ Ensure the tractor front, rear and sides are fitted with metal mesh or polycarbonate guards of suitable size and strength to protect the operator against thrown debris or parts.
- ▲ Ensure tractor guards are fitted correctly, are undamaged and kept properly maintained.
- ▲ Ensure that all machine guards are in position, are undamaged, and are kept maintained in accordance with the manufacturer's recommendations.
- ▲ Ensure flails and their fixings are of a type recommended by the manufacturer, are securely attached and that none are missing or damaged.
- ▲ Ensure hydraulic pipes are carefully and correctly routed to avoid damage by chaffing, stretching or pinching and that they are held in place with the correct fittings.
- ▲ Always follow the manufacturer's instructions for attachment and removal of the machine from the tractor.
- ▲ Check that the machine fittings and couplings are in good condition.
- ▲ Ensure the tractor meets the minimum weight recommendations of the machine's manufacturer and that ballast is used as necessary.
- ▲ Always inspect the work area thoroughly before starting to note obstacles and remove wire, bottles, cans and other debris.
- ▲ Use clear suitably sized warning signs to alert others to the nature of the machine working within that area. Signs should be placed at both ends of the work site. (It is recommended that signs used are of a size and type specified by the Department of Transport and positioned in accordance with their, and the Local Highways Authority, guidelines).
- ▲ Ensure the operator is protected from noise. Ear defenders should be worn, and tractor cab doors and windows must be kept closed. Machine controls should be routed through proprietary openings in the cab to enable all windows to be shut fully.
- Always work at a safe speed taking account of the conditions i.e.: terrain, highway proximity and obstacles around and above the machine. Extra special attention should be applied to Overhead Power Lines. Some of our machines are capable of reach in excess of 8 metres (26 feet) this means they have the potential to well exceed, by possibly 3 metres (9' 9"), the lowest legal minimum height of 5.2 metres from the ground for 11,000 and 33,000 volt power lines. It cannot be stressed enough the dangers that surround this capability, it is therefore vital that the operator is fully aware of the maximum height and reach of the machine, and that they are fully conversant with all aspects regarding the safe minimum distances that apply when working with machines in close proximity to Power Lines. (Further information on this subject can be obtained from the Health & Safety Executive or your Local Power Company).

- ▲ Always disengage the machine, kill the tractor engine, remove and pocket the key before dismounting for any reason.
- ▲ Always clear up all debris left at the work area; it may cause hazard to others.
- Always ensure when you remove your machine from the tractor that it is left in a safe and stable position using the stands and props provided and secured if necessary.

#### WHEN NOT TO USE THIS MACHINE:

- ▲ Never attempt to use this machine if you have not been trained to do so.
- ▲ Never use a machine until you have read and understood the operator handbook, are familiar with it, and practiced the controls.
- ▲ Never use a machine that is poorly maintained.
- Never use a machine if guards are missing or damaged.
- ▲ Never use a machine on which the hydraulic system shows signs of wear or damage.
- ▲ Never fit, or use, a machine on a tractor that does not meet the manufacturer's minimum specification level.
- ▲ Never use a machine fitted to a tractor that does not have suitable front, rear and side(s) cab guarding made of metal mesh or polycarbonate.
- ▲ Never use the machine if the tractor cab guarding is damaged, deteriorating or badly fitted.
- ▲ Never turn a machine cutting head to an angle that causes debris to be ejected towards the cab.
- ▲ Never start or continue to work a machine if people are nearby or approaching Stop and wait until they are at a safe distance before continuing. WARNING: Some Cutting Heads may continue to 'freewheel' for up to 40 seconds after being stopped.
- ▲ Never attempt to use a machine on materials in excess of its capability.
- ▲ Never use a machine to perform a task it has not been designed to do.
- ▲ Never operate the tractor or machine controls from any position other than from the driving seat, especially whilst hitching or unhitching the machine.
- ▲ Never carry out maintenance of a machine or a tractor whilst the engine is running the engine should be switched off, the key removed and pocketed.
- ▲ Never leave a machine unattended in a raised position it should be lowered to the ground in a safe position on a level firm site.
- ▲ Never leave a tractor with the key in or the engine running.
- ▲ Never carry out maintenance on any part or component of a machine that is raised unless that part or component has been properly substantially braced or supported.
- ▲ Never attempt to detect a hydraulic leak with your hand use a piece of cardboard.
- ▲ Never allow children near to, or play on, a tractor or machine under any circumstances.

#### ADDITIONAL SAFETY ADVICE

#### **Training**

Operators need to be competent and fully capable of operating this machine in a safe and efficient way prior to attempting to use it in any public place. We advise therefore that the prospective operator make use of relevant training courses available such as those run by the Agricultural Training Board, Agricultural Colleges, Dealers and McConnel.

#### Working in Public Places

When working in public places such as roadsides, consideration should be paid to others in the vicinity. Stop the machine immediately when pedestrians, cyclists and horse riders etc. pass. Restart only when they are at a distance that causes no risk to their safety.

#### **Warning Signs**

It is advisable that any working area be covered by suitable warning signs and statutory in public places. Signs should be highly visible and well placed in order to give clear advanced warning of the hazard. Contact the Department of Transport or your Local Highways Authority to obtain detailed information on this subject. The latter should be contacted prior to working on the public highway advising them of the time and location of the intended work asking what is required by way of signs and procedure. – 'Non-authorised placement of road signs may create offences under the Highways Act'.

#### **Suggested Warning Signs Required**

"Road works ahead" warning sign with a supplementary "Hedge cutting" plate. "For 1 mile" or appropriate shorter distance may be added to the plate.

"Road narrows" warning sign with supplementary "Single file traffic" plate.

White on blue "Keep right" (\*) arrow sign on rear of machine.

\* Note – this applies to UK Market machines where traffic passes to the right of a machine working in the same direction as the traffic flow. The direction, use and colour of the arrow sign will depend on the country of use and the Local Highway Authorities regulations in the locality.

#### **Use of Warning Signs**

- ▲ On two-way roads one set of signs is needed facing traffic in each direction.
- ▲ Work should be within 1 mile of the signs.
- ▲ Work only when visibility is good and at times of low risk e.g.: NOT during 'rush-hour'.
- ▲ Vehicles should have an amber-flashing beacon.
- ▲ Ideally, vehicles should be conspicuously coloured.
- ▲ Debris should be removed from the road and path as soon as practicable, and at regular intervals, wearing high visibility clothing and before removing the hazard warning signs.
- ▲ Collect all road signs promptly when the job is completed.

Although the information given here covers a wide range of safety subjects, it is impossible to predict every eventuality that can occur under differing circumstances whilst operating this machine. No advice given here can replace 'good common sense' and 'total awareness' at all times but will go a long way towards the safe use of your Twose machine.

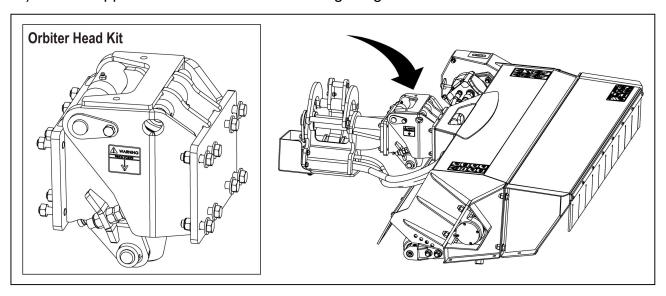
The Orbiter Head Kit is a device which allows the flail head to be tilted upwards to a maximum of 67° and is designed to enable a trimmer to 'side' hedges in extremely narrow lanes. Orbiter Head Kits can be fitted to Twose Trimmers Series 2, 3, 4 & 5.

#### Fitting the Orbiter Kit

NOTE: The kits may contain some items which will not be required for certain installations.

The fitting procedure is as follows;

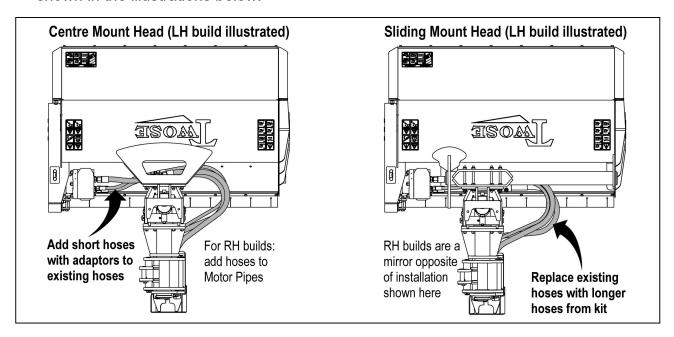
- 1) Disconnect the existing flail hoses at the dipper arm hose junction bracket.
- 2) Remove hose protection bracket (if applicable).
- 3) Unbolt dipper arm from flail head mounting flange.



4) Bolt the head orbiter between flail head and dipper arm as shown above.

NOTE: Sliding heads must be mounted and operated in the 'mid-point' position with an orbiter kit installed.

5) Attach flail motor extension hoses, *if required*, using fixings supplied. Route hoses as shown in the illustrations below.



6) A selection of ½" BSP hoses are supplied for connecting the orbiter ram to the tractor's double acting auxiliary service; these hoses should be routed down the arms alongside existing hoses and connected with the quick-release couplings supplied. Use the hose ties supplied in the kit to secure the new hoses to existing hoses on the arm. NOTE: when routing hoses ensure sufficient 'slack' is provided over arm pivots to allow the hoses to flex correctly with all arm movements.

#### **OPERATION**

This device is specifically designed to allow 'siding' of hedges in extremely narrow lanes. The slew facility must be selected on the machine controls and the arms must be folded back sufficiently to allow the hedge to be cut. The head can then be tilted inwards until it has regained its normal working approach angle.

When working in this mode some breakaway angle remains, but after breakaway has occurred the head position will require re-positioning. Take care to replace the head in the same position as prior to breakaway and check that the orbiter tilt angle is properly aligning the head in relation to the hedge before commencing cutting.

### **AWARNING**

Never tilt the head beyond the normal working approach angle in relation to the hedge as the guards will become increasingly ineffective and the likelihood of dangerous debris escaping the flail casing and causing injury or damage is greatly increased.

Working in the 'broken back' or 'slew back' mode moves the flail head to the rear and inwards and therefore the potential 'debris throw' area may be moved to such a degree that debris may be thrown against the rear window of the tractors cab. If there is a likelihood or risk of this taking place, additional operator guarding must be constructed to protect all vulnerable areas.

To further limit the likelihood of escaping debris it is strongly recommended that the flail rotor is set to run in downhill cutting.

## **AWARNING**

At no time when 'siding' in the normal working position must the flail head be tilted out of its normal position.

For the finishing ground cut it is strongly recommended that the roller is adjusted down to prevent the flails 'scalping' the ground, however it is permissible to tilt the head up by a certain amount sufficient only to lower the roller in relation to the flails to a point where the flails do not 'scalp' the ground. **Front flap(s) must be fitted and kept in good condition.** 

When 'topping' hedges in areas that are far away from public access, the head may be tilted upwards when in the normal working position to enable the flails to cut closer to obstacles such as trees and telegraph poles - if this is done be aware that debris will be thrown from the head, therefore great care must always be taken to ensure that no one or anything that may be hurt or damaged is within the 'danger area'. **NOTE: This danger area may extend for anything up to 400 or 500 metres from the working machine.** 

## **AWARNING**

If areas of public access come within the potential debris danger area the flail head must never be tilted backwards under any circumstances when 'topping' hedges.

#### **General Maintenance**

The orbiter attachment only requires basic general maintenance as stated below.

Check the following prior to use and on a regular basis during work;

- Check tightness of bolts and re-tighten if required.
- Check hose connections for tightness and signs of leaking, re-tighten if required.
- Check hoses for signs of wear or damage, replace damaged hoses immediately.

#### Lubrication

Lubricate the 3 pivot points indicated below on a regular basis using a good quality Lithium based gease.

